

FTU SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

FTU7011

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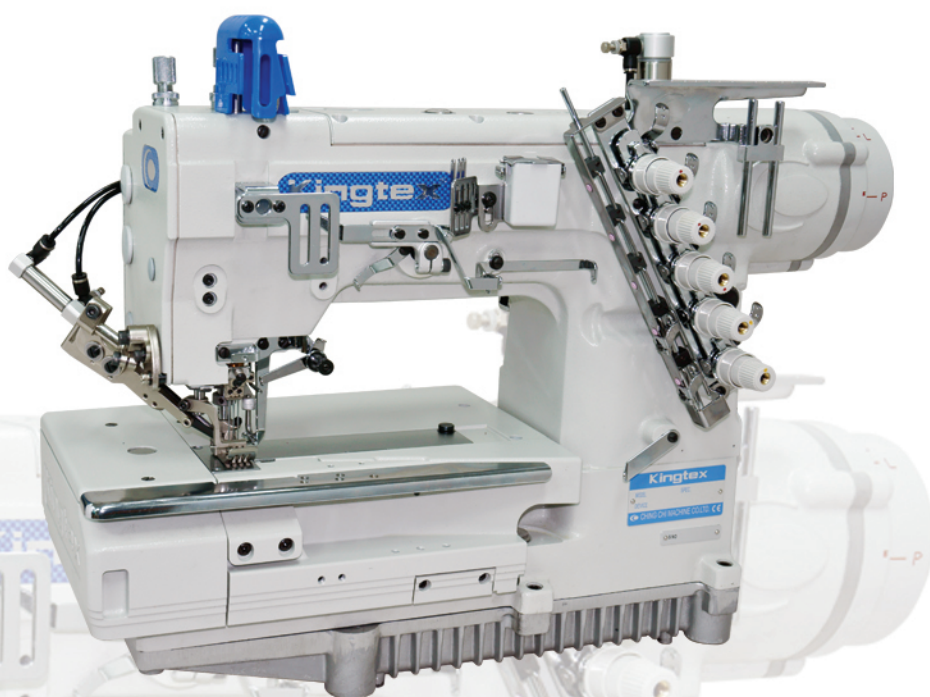
UTD07F

UTE07F

STC04

STB04

WPC03



**DIRECT DRIVE HIGH SPEED TOP
FEEDING FLAT BED INTERLOCK
MACHINE AND DEVICES / ATTACHMENTS**

Parts List



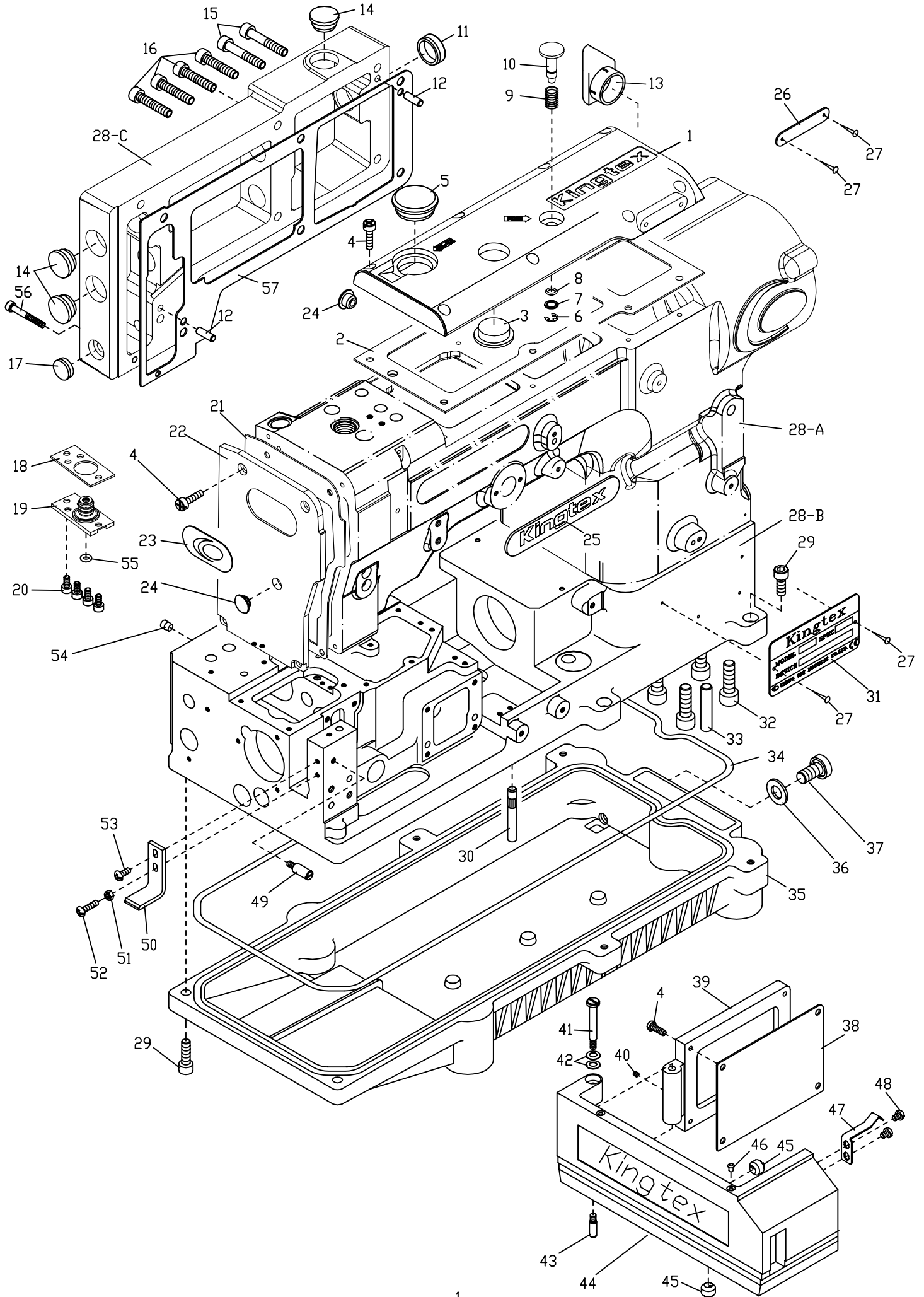
精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
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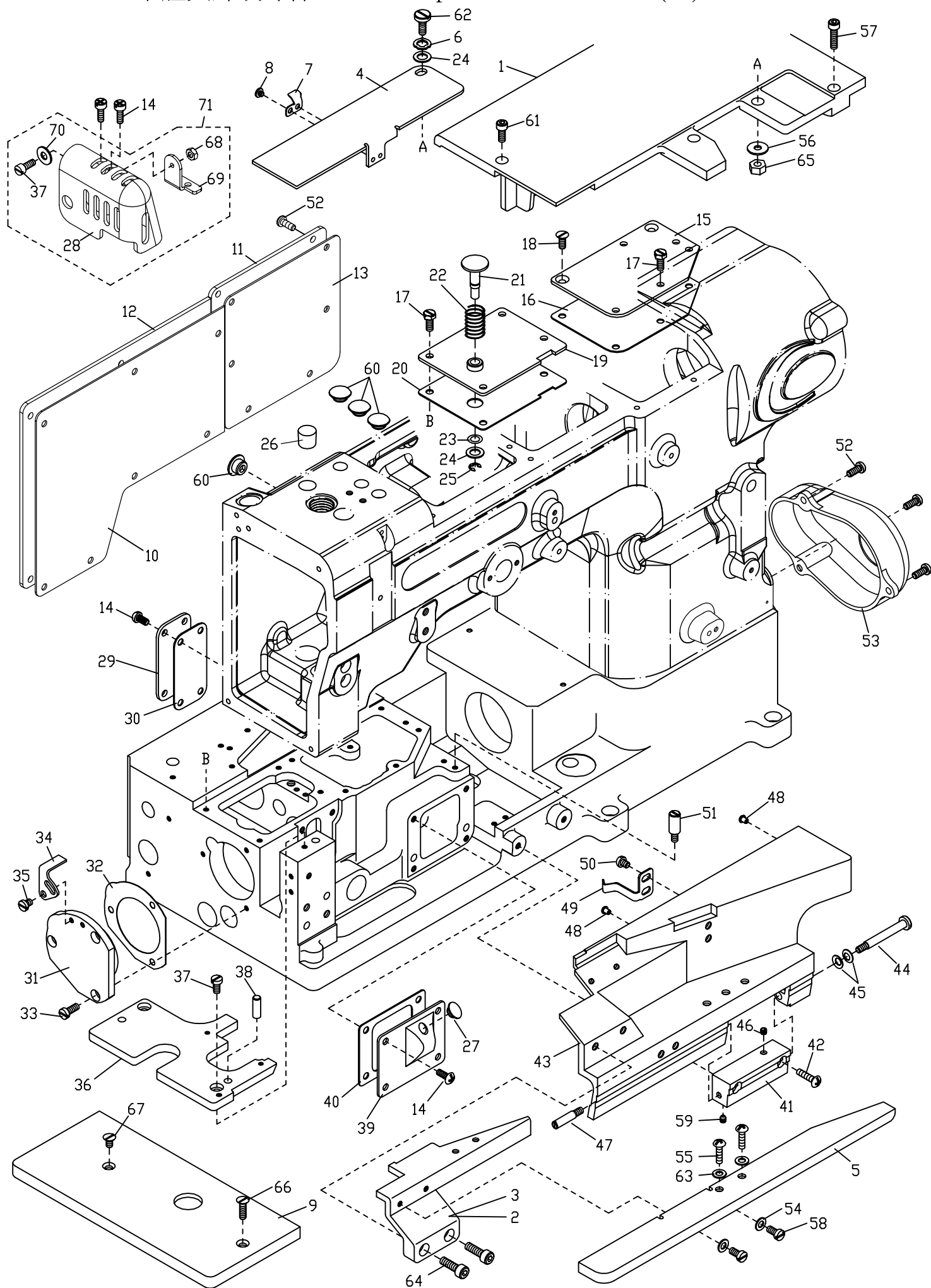
1. FTU7011 本體與外裝零件 Frame Components For FTU7011 (一)



1. FTU7011 本體與外裝零件 Frame Components For FTU7011 (一)

序號 Ref. No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt.Req.
1	22441101011	上軸蓋 Top Cover -----	1
2	22400001032	油封 Gasket -----	1
3	2274110103	油鏡 Oil Window -----	1
4	8MC04281207D	螺絲 Screw (CT0102 M4-0.7*12) -----	15
5	22200002552	孔塞 Plug -----	1
6	90ER060	E形扣環 E-Ring -----	1
7	2130000357	墊圈 Washer -----	1
8	2130000362	O形油環 O Ring -----	1
9	2274110109	彈簧 Spring -----	1
10	22741101101	止動按鈕 Push Botton -----	1
11	22000002451	孔塞 Plug -----	1
12	4RP0010103	定位銷 Knock Pin -----	2
13	22400001131	導風管 Guid Pipe-----	1
14	23100001161	孔塞 Plug -----	3
15	8MM06403510B	螺絲 Serew (RP103-07 M6-1*35) -----	2
16	8MM06403010A	螺絲 Serew (NT67-01-17 M6-1*30) -----	4
17	22100004191	孔塞 Plug -----	1
18	2274110118	油封 Gasket -----	1
19	22741101193	封蓋 Oil Filter Cover -----	1
20	8MM04280807A	螺絲 Screw (MT0124 M4-0.7*8) -----	4
21	2274110121	油封 Gasket -----	1
22	2274110122	針棒蓋 Needle Cover -----	1
23	66488-1	銘板 Plate -----	1
24	22000001091	孔塞 Plug -----	2
25	66488-2	上車頭銘板 Model Plate -----	1
26	66480-14	機器號碼牌 Machine No. Plate -----	1
27	66620	鉚釘 Rivet -----	4
28	2234110128	車頭 Frame -----	1
28-A	2244110135A	車頭上座 Frame Unit -----	-
28-B	2280000128B	車頭下座 Frame Unit -----	-
28-C	2274110135C	後車頭上座 Back Frame Unit -----	-
29	8MM06402010A	螺絲 Screw (SH0444 M6-1*20) -----	6
30	2210000130	下座腳樁 Supporting Bar -----	4
31	66485-1	車型銘板 Model Plate -----	1
32	8MM10603016A	螺絲 Screw (CT0138 M10-1.5*30) -----	4
33	2200000139	定位銷 Knock Pin -----	2
34	2210000133	油封 Gasket -----	1
35	2210000134	油盤 Oil Reservoir -----	1
36	2100000244	油封 Seal (SH0244)-----	1
37	8SM95281017A	螺樁 Stud (SH0243 3/8"-28*10) -----	1
38	22100001121	油封 Gasket -----	1
39	2210000111	封蓋 Oil Filter Cover -----	1
40	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
41	8MB04283809E	螺樁 Stud (CT0227 M4-0.7*38) -----	1
42	2200000228	孟形墊圈 Disk Washer (CT0228) -----	2
43	8MB04280605M	螺樁 Stud (CT0230 M4-0.7*6) -----	1
44	2280000113	側蓋 Oil Filter Cover -----	1
45	2210000118	減震橡膠 Rubber Cushion -----	2
46	22100001191	減震橡膠 Rubber Cushion -----	2
47	2210000120	夾簧 Latch Spring -----	1
48	8MC04280507D	螺絲 Screw (CT0122 M4-0.7*8) -----	2
49	8MB04280707M	螺樁 Stud (FT0122 M4-0.7*21) -----	1
50	2280000123	支架 Side Cover Holder -----	1
51	8MA04280307A	螺帽 Nut (CT0238 M4-0.7*3) -----	1
52	8MB04281607A	螺絲 Screw (CT0724 M4-0.7*16) -----	1
53	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	1
54	2200000136	孔塞 Plug -----	1
55	90OR040	O形油環 O Ring -----	1
56	8MM04283007B	螺絲 Screw (C13-59 M4-0.7*30) -----	1
57	2274110162	油封 Gasket -----	1

2. FTU7011本體與外裝零件 Frame Components For FTU7011 (二)



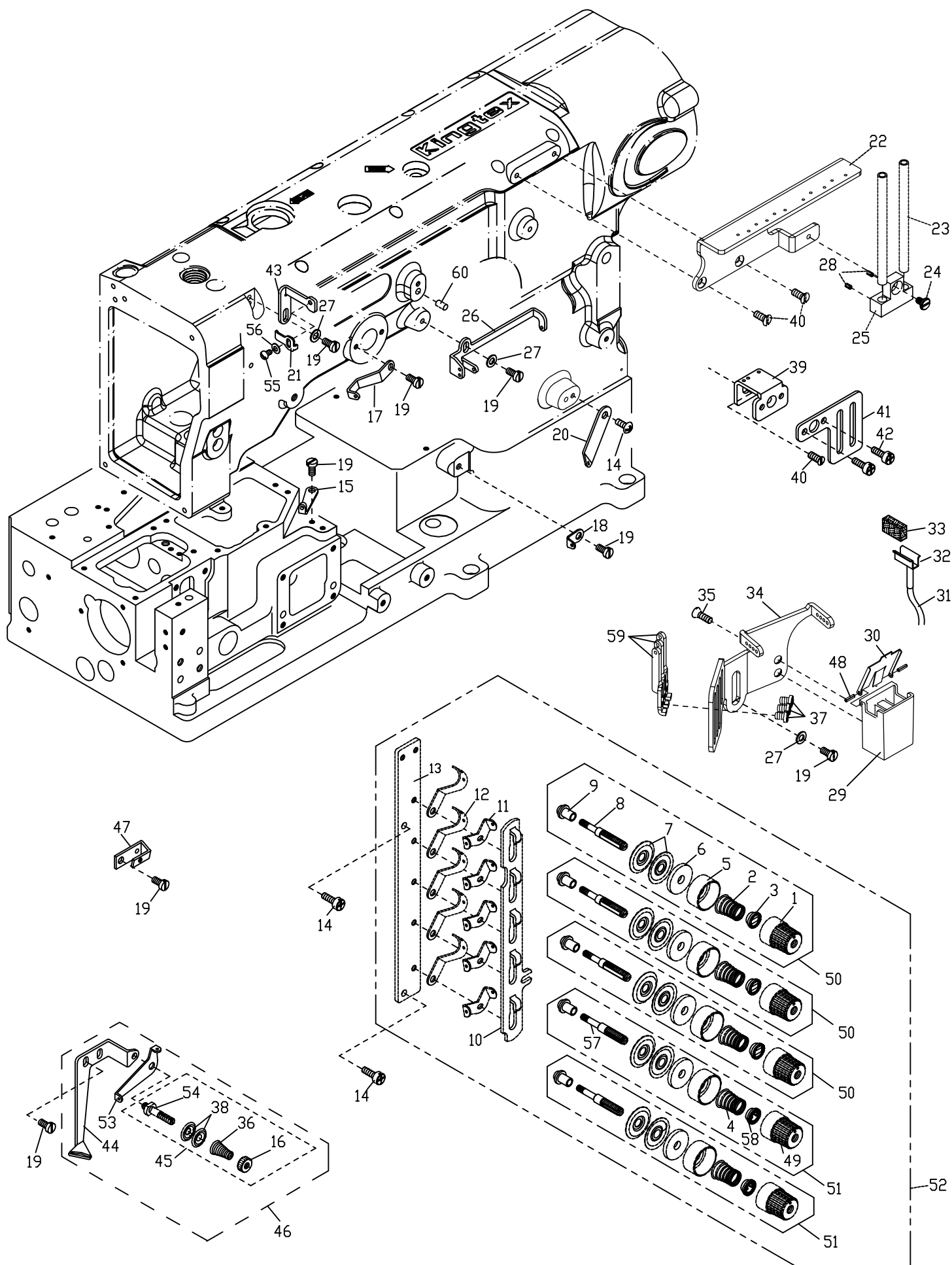
2. FTU7011 本體與外裝零件 Frame Components For FTU7011 (二)

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
1	2210000201	封蓋 Rear Cover -----	1
*2	2280000202	下座前蓋活動塊 Movable Block -----	1
**3	2280000203	下座前蓋活動塊 Movable Block -----	1
4	22100002041	護線蓋 Cloth Plate -----	1
5	2280000205	下座前蓋支架 Front Cove Holder -----	1
6	90WW060	波型墊圈 Wave Washer -----	1
7	2210000207	夾簧 Latch Spring -----	1
8	8MB03200306A	螺絲 Screw (FT0208 M3-0.5*2.5) -----	2
9	2280000209	左布板 Cloth Plate -----	1
10	2274110210	油封 Gasket -----	1
11	2274110211	上軸背蓋 Rear Cover -----	1
12	2274110212	上軸背蓋 Rear Cover -----	1
13	2274110209	油封 Gasket -----	1
14	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	10
15	2210000215	封蓋 Oil Filter Cover -----	1
16	22100002161	油封 Gasket -----	1
17	8MK04281007A	螺絲 Screw (FT0217 M4-0.7*10) -----	9
18	8ME04281008A	螺絲 Screw (FT0218 M4-0.7*10) -----	2
19	22100002191	封蓋 Oil Filter Cover -----	1
20	22100002201	油封 Gasket -----	1
21	2210000221	止動銷 Stopper Pin -----	1
22	2210000222	彈簧 Spring -----	1
23	90OR060	油環 OIL Rin (P6)-----	1
24	2200000910	墊圈 Washer (CT0910) -----	2
25	90ER040	E形扣環 E Ring -----	1
26	22000002081	孔塞 Plug (CT02081) -----	1
27	22100002271	孔塞 Plug (FT02271) -----	1
28	22700002121	針棒護蓋 Needle Bar Protector -----	1
29	2210000229	封蓋 Oil Filter Cover -----	1
30	22100002301	油封 Gasket -----	1
31	2210000231	軸承座 Crankshaft Bushing -----	1
32	22100002321	油封 Gasket -----	1
33	8MB04281007K	螺絲 Screw (CT1237 M4-0.7*10) -----	3
34	2210000234	止動鉤 Pushbutton Stop -----	1
35	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5) -----	2
36	2210000236	針板座 Needle Plate Seat -----	1
37	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	3
38	2200001133	定位銷 Knock Pin -----	2
39	2210000239	封蓋 Oil Filter Cover -----	1
40	2210000240	油封 Gasket -----	1
41	2280000241	絞鏈 Hinge -----	1
42	8MC04281407D	螺絲 Screw (CT0225 M4-0.7*14) -----	2
43	2280000243	下座前蓋 Front Cover -----	1
44	8MB04284209E	螺樁 Stand (FT0244 M4-0.7*42) -----	1
45	2200000228	孟形墊圈 Disk Washer (CT0228) -----	2
46	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
47	8MB04280705M	螺樁 Stand (FT0247 M4-0.7*7) -----	1
48	22100001191	減震橡膠 Rubber Cushion -----	2
49	2210000249	夾簧 Latch Spring -----	1
50	8MC04280507D	螺絲 Screw (CT0122 M4-0.7*5) -----	2
51	8MB04280707M	螺樁 Stand (FT0122 M4-0.7*7) -----	1
52	8MC04281007D	螺絲 Screw (CT0113 M4-0.7*10) -----	16
53	2230000253	側蓋 Side Cover -----	1
54	2100000223	墊圈 Washer -----	2
55	8MC05321209D	螺絲 Screw (F02-55 M5-0.8*12) -----	2
56	2210090124	墊圈 Washer -----	1
57	8MM04281607A	螺絲 Screw (FT0202 M4-0.7*16) -----	3
58	8MB04281207K	螺絲 Screw (CT0239 M4-0.7*12) -----	2
59	8MN04280500C	螺絲 Screw (FT1222 M4-0.7*5) -----	1
60	22000001091	孔塞 Plug (CT01091)-----	4
61	8MM04281007A	螺絲 Screw(FT0203 M4-0.7*10) -----	1
62	8MB95301711G	螺絲 Screw (FT09-01-21 M4.5-0.75*12.5) -----	1
63	2200001025	墊圈 Washer -----	2
64	8MM05321409A	螺絲 Screw (CT0632 M5-0.8*14) -----	2
65	8MA95300307A	螺帽 Nut -----	1
66	8ME04281408A	螺絲 Screw (CT1140 M4-0.7*14) -----	1
67	8ME04280708A	螺絲 Screw (CT0206 M4-0.7*7) -----	1
68	8MA04280207A	螺帽 Nut (STC02-01-02 M4-0.7*2.5) -----	1
69	2270000211	基座 Base -----	1
70	90DW040	墊圈 Washer -----	1
71	227A0000259	針棒護蓋組 Needle Bar Protector Asm. -----	1

* 40M,48M,56M 用 For 40M,48M,56M

** 64M 用 For 64M

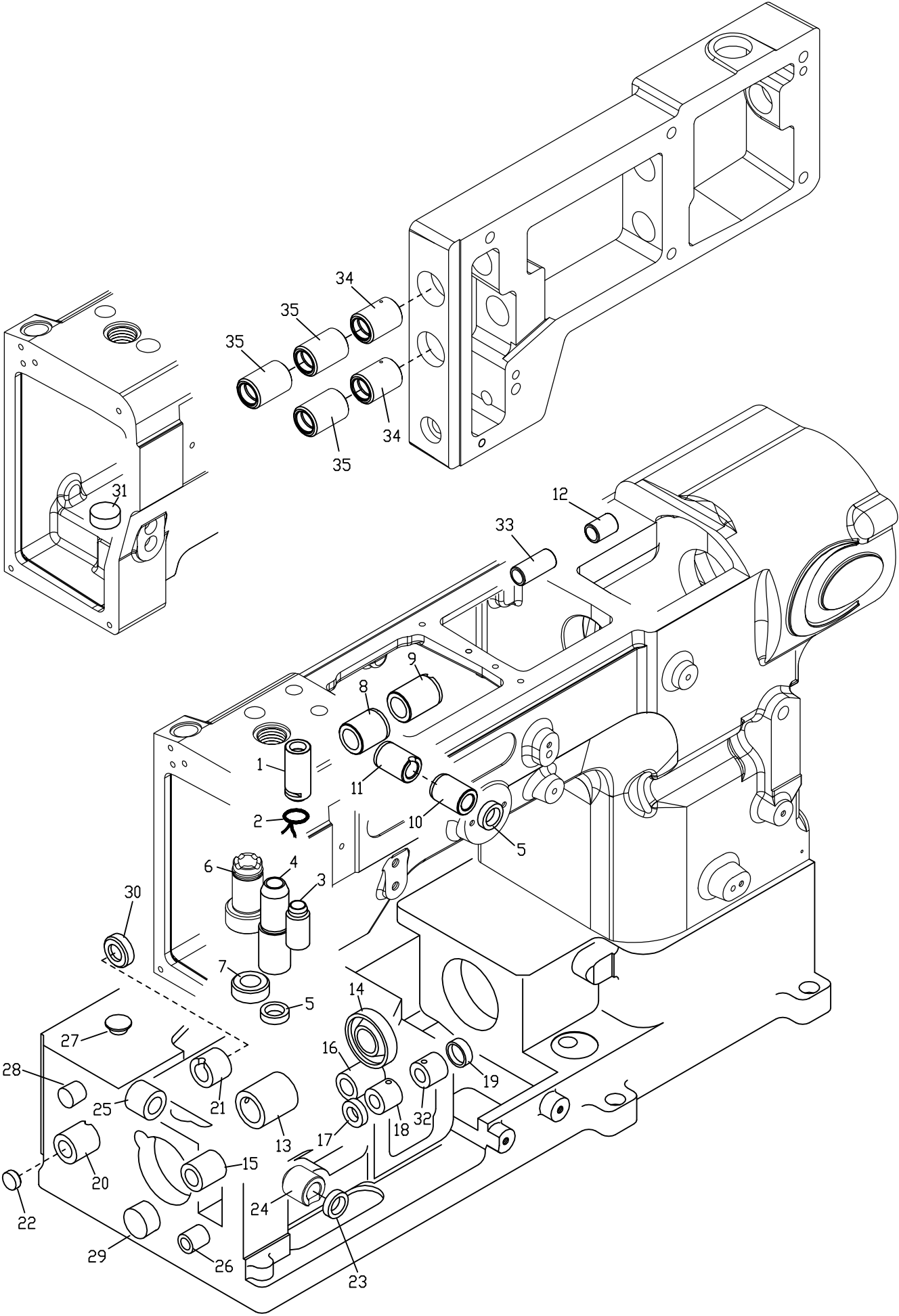
3. FTU7011 導線與張力調整零件 Thread Guide Tension Components



3. FTU7011 導線與張力調整零件 Thread Guide And Tension Components

序號 Ref. No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt.Req.
1	2100001121	張力調整螺帽 Tension Nut (Red) (SH1121)-----	3
2	2100001123	彈簧 Spring (Red) (SH1123) -----	3
3	2200000303	套管 Bushing (CT0303) -----	3
4	2100041131	彈簧 Spring (Yellow) (SH1131)-----	2
5	2200000305	彈簧座 Spring Seat (CT0305) -----	5
6	2100001127	羊毛氈 Felt (SH1127) -----	5
7	2100001126	張力控制盤 Tension Disc (SH1126) -----	10
8	22000003081	螺椿 Stud (CT0308) -----	3
9	22000003091	隔環 Spacer (CT0309) -----	5
10	4UTB000419	鬆線滑板 Release Wedge -----	1
11	2200000311	導線 Thread Guide (CT0311) -----	5
12	2200000312	導線 Thread Guide (CT0312)-----	5
13	4UTB000420	張力控制組座 Tension Post Support -----	1
14	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	3
15	2210000315	導線 Thread Guide -----	1
16	2200000357	螺帽 Nut (CT0357) -----	1
17	2210000317	導線 Thread Guide -----	1
18	2210000318	導線 Thread Guide -----	1
19	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	9
20	2200000317	導線 Thread Guide (CT0317)-----	1
21	2600000307	導線 Thread Guide -----	1
22	22400003021	導線座 Thread Guide Holder -----	1
23	2200000327	導線管 Thread Guide Pipe -----	2
24	8MB04280608A	螺絲 Screw (UTB0130 M4-0.7*6) -----	1
25	2240000301	導線座 Thread Guide Holder -----	1
26	2210000326	導線 Thread Guide -----	1
27	2100000223	墊圈 Washer W3 -----	3
28	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	2
29	22000003351	油杯 Cooler Oil Tank (CT0335) -----	1
30	2200000336	油杯蓋 Cooler Oil Tank Cover (CT0336) -----	1
31	66800	油線 Oil Wick -----	1
32	2200000338	線夾 Wick Clamp (CT0338)-----	1
33	2200000339	羊毛氈 Felt (CT0339) -----	1
34	2270000340	導線 Thread Guide (CT0340) -----	1
35	8TE03440806A	螺絲 Screw -----	2
36	2200000356	彈簧 Spring (CT0356) -----	1
37	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4) -----	3
38	2200000355	張力控制盤 Tension Disc (CT0355) -----	2
39	2200000345	導線 Thread Guide (CT0345) -----	1
40	8ME04280708A	螺絲 Screw (CT0206 M4-0.7*7) -----	3
41	2200000359	揚線臂護線罩 Takeup Arm Protect (CT0359)-----	1
42	8MC04280507D	螺絲 Screw (CT0122 M4-0.7*5) -----	2
43	2230000343	導線 Thread Guide -----	1
44	2210000346	導線 Thread Guide -----	1
45	227A0000342	張力控制組 Thread Retainer Asm -----	1
46	221A0000356	鬆線組 Thread Tension Mechanism Asm. (F0346A)-----	1
47	2200000347	張力控制組座 Thread Retainer Support (CT0347) -----	1
48	90SP0206T	彈簧銷 Spring Pin (CT0360) -----	2
49	2100001121A	張力調整螺帽 Tension Nut (Yellow) (SH1121)-----	2
50	231A0001922	張力控制組 Tension Asm. (Red) -----	3
51	220A0000315	張力控制組 Tension Asm. (Yellow) -----	2
52	224A0000317	鬆線組 Thread Tension Mechanism Asm.-----	1
53	2200000353	導線 Thread Guide (CT0353) -----	1
54	2200000354	螺椿 Stud (CT0354) -----	1
55	8MB03200506K	螺絲 Screw (CT0525 M3-0.5*5) -----	1
56	90DW030	碟形墊圈 Disk Washer -----	1
57	22000003611	螺椿 Stud -----	2
58	2100001122	止滑齒輪 Bush -----	2
59	2270000364	導線桿 Thread Guide -----	3
60	90ST0410	定位銷 Knock Pin -----	1

4. FTU7011 軸襯與油封 Bushing And Seal For FTU7011



4. FTU7011 軸襯與油封 Bushing And Seal For FTU7011

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
1	2210000401	軸襯 Bushing -----	1
2	66800	油線 Oil Wick -----	1
3	2210000403	軸襯 Bushing -----	1
4	2284110404	軸襯 Bushing -----	1
5	2200000404	油封 Oil Seal (CT0404) -----	2
*6	22200004051	軸襯 Bushing -----	1
*7	2200000406	油封 Oil Seal (CT0406) -----	1
*8	2210000408	軸襯 Bushing -----	1
*9	2200000408	軸襯 Bushing (CT0408) -----	1
10	22000004101	軸襯 Bushing (CT0410) -----	1
11	2274110411	軸襯 Bushing -----	1
12	2240000409	軸襯 Bushing -----	1
13	2210000413	軸襯 Bushing -----	1
14	2210000414	油封 Oil Seal -----	1
15	2210000415	軸襯 Bushing -----	1
16	2210000416	軸襯 Bushing -----	1
17	2210000417	油封 Oil Seal -----	1
18	2210000418	軸襯 Bushing (Left) -----	1
19	22100004191	孔塞 Plug -----	1
20	22100004201	軸襯 Bushing -----	1
21	22100004211	軸襯 Bushing -----	1
22	22100004221	孔塞 Plug -----	1
23	2210000423	油封 Oil Seal -----	1
24	22100004241	軸襯 Bushing -----	1
25	2210000425	軸襯 Bushing -----	1
26	2210000426	軸襯 Bushing -----	1
27	22000001091	孔塞 Plug (CT01091) 灰色 -----	1
28	22000002081	孔塞 Plug (CT02081) 灰色 -----	1
29	22100004291	孔塞 Plug -----	1
30	22100004301	孔塞 Plug -----	1
**31	2200000422	孔塞 Plug (CT0422) -----	1
32	2210000432	軸襯 Bushing (Right) -----	1
33	2240000422	軸襯 Bushing -----	1
34	22741104231	軸襯 Bushing -----	2
35	22741104241	軸襯 Bushing -----	3

*具有上飾線 With top cover thread

**不具有上飾線 Without top cover thread

This technical drawing is an exploded view of a mechanical assembly, showing various components and their assembly relationships. The parts are numbered as follows:

- 1**: A small cylindrical component with a flange.
- 2**: A small cylindrical component with a flange.
- 3**: A small cylindrical component with a flange.
- 4**: A small cylindrical component with a flange.
- 5**: A large, complex component with a flange and a handle.
- 6**: A large, complex component with a flange and a handle.
- 7**: A large, complex component with a flange and a handle.
- 8**: A large, complex component with a flange and a handle.
- 9**: A large, complex component with a flange and a handle.
- 10**: A large, complex component with a flange and a handle.
- 11**: A large, complex component with a flange and a handle.
- 12**: A long, thin cylindrical component.
- 13**: A small cylindrical component with a flange.
- 14**: A small cylindrical component with a flange.
- 15**: A small cylindrical component with a flange.
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- 17**: A small cylindrical component with a flange.
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- 62**: A small cylindrical component with a flange.
- 63**: A small cylindrical component with a flange.
- 64**: A small cylindrical component with a flange.
- 65**: A small cylindrical component with a flange.
- 66**: A small cylindrical component with a flange.
- 67**: A small cylindrical component with a flange.

The diagram uses dashed lines to indicate the assembly paths and relationships between the components. The components are arranged in a hierarchical manner, showing the assembly sequence from the base components to the final assembled unit.

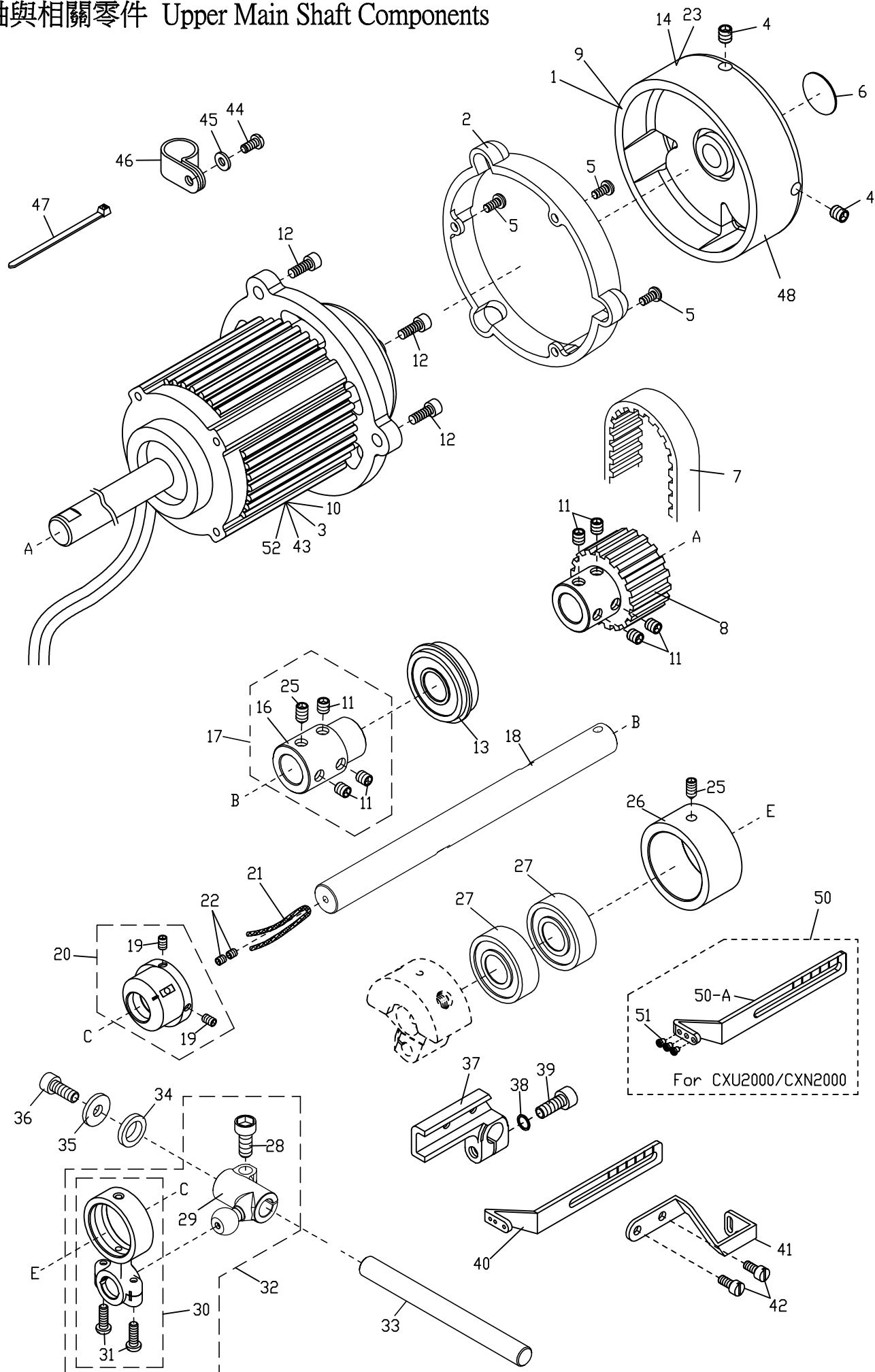
5. FTD7000 / FTU7011 下軸與相關零件 Lower Main Shaft Components

序號 Ref. No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt.Req.
1	2230000501	套管 Bushing -----	1
2	8MN06400800C	螺絲 Screw (FT0502 M6-1*8) -----	4
3	8MN06400600A	螺絲 Screw (C0244 M6-1*6) -----	8
4	8MK85240807A	螺絲 Screw (FT70504 M3.5-0.6*8) -----	1
*5	223A0000505	套管接頭組 Joint Asm -----	1
6	90BB2552154	滾珠軸承 Ball Bearing (CT0504) -----	1
7	2240000505	齒形皮帶輪 Timing Pulley (CT0505) -----	1
8	90BB2047144	滾珠軸承 Ball Bearing (CT0506) -----	1
9	2210000509	蝸桿 Worm -----	1
10	222A0000645	套管接頭組 Joint Asm. -----	1
11	90BB2042126	滾珠軸承 Ball Bearing -----	1
12	2230000512	軸 Shaft -----	1
13	2210000513	連軸器 Shaft Joint -----	1
14	2210000514	揚線凸輪 Looper Thread Takeup Cam -----	1
15	8MH05320400A	螺絲 Screw (C0523 M5-0.8*4) -----	2
16	90BB153209	滾珠軸承 Ball Bearing -----	1
17	221A0000562	偏心輪組 Eccentric Asm. (F0520A) -----	1
18	2210000518	連桿 Connecting Rod -----	1
19	8MB85241306K	螺絲 Screw (FT0519 M3.5-0.6*13) -----	2
20	2210000520	偏心輪 Eccentric -----	1
21	8MN05320500E	螺絲 Screw (C0903 M5-0.8*5) -----	2
22	2210000522	連結銷 Connecting Pin -----	1
23	22100005231	曲柄 Lever -----	1
24	8MP05321210A	螺絲 Screw (UTB1-03-40 M5-0.8*11.5) -----	1
25	8MN03200300A	螺絲 Screw (C0115 M3-0.5*3) -----	4
26	2210000526	配重環 Counterweight -----	1
27	8MB03200606K	螺絲 Screw (C1207 M3-0.5*6) -----	2
28	2210000528	曲軸 Crank Shaft -----	1
29	221A0000529	曲軸組 Crank Shaft Asm. -----	1
30	8MN04280400A	螺絲 Screw (C0229 M4-0.7*4) -----	2
31	90BB103511	滾珠軸承 Ball Bearing -----	1
32	90ER060	E形扣環 E Ring -----	1
33	2210000533	墊圈 Washer -----	1
34	2210000534	定位環 Collar -----	1
35	2210000535	後導針器驅動軸 Driving Shaft -----	1
36	221A0000563	定位環組 Collar Asm. (F0534A) -----	1
37	2100000223	墊圈 Washer (W3) -----	1
38	8MB85240407A	螺絲 Screw (FT0538 M3.5-0.6*5) -----	1
39	2210000539	支架 Support -----	1
40	8MB04280807K	螺絲 Screw (C0215 M4-0.7*8) -----	3
41	2210000541	承扳支臂 Support -----	1
42	5221NG00562	後導針器 Needle Guide (NGF00D2) -----	1
43	2210000543	導線承板 Thread Guide Seat -----	1
44	8ME03200606A	螺絲 Screw (C0235 M3-0.5*6) -----	2
45	221A0000545	導線組 Thread Guide Asm. (F0539A) -----	1
46	2210000546	導線 Thread Guide -----	2
47	2210000547	墊圈 Washer -----	2
48	8MB03200405A	螺絲 Screw (F0548 M3-0.5*4) -----	2
49	2210000318	導線 Thread Guide -----	1
50	2200000354	螺樁 Stud (CT0354) -----	1
51	2200000355	張力控制盤 Tension Disc (CT0355) -----	2
52	2200000356	錐形彈簧 Spring (CT0356) -----	1
53	2200000357	螺帽 Nut (CT0357) -----	1
54	2210000554	支架 Support -----	1
55	8MB85240807K	螺絲 Screw (F0555 M3.5-0.6*8) -----	1
56	2210000556	導線 Thread Guide -----	1
57	2200000547	O形油環 O Ring (CT0547) -----	2
*58	2230000558	套管 Joint -----	1
*59	2230000559	側蓋 Side Cover -----	1
60	221A00005601	曲柄組 Collar Asm. -----	1
61	227A0000342	張力控制組 Thread Retainer Asm -----	1
62	8MN05320600A	螺絲 Screw (MT0729 M5-0.8*6) -----	4
63	8MM04281407A	螺絲 Screw (F1003 M4-0.7*14) -----	2
64	2210001023	連桿 Rod -----	1
65	66800	油線 Oil Wick -----	1
66	8MN05320600C	螺絲 Screw (CT350248 M5-0.8*6) -----	1
67	2200000606	套管接頭 Joint (CT0606) -----	1

*特註品 Custom-made Item

6. CTU9011 / CTU9711 / FTU7011 / CXU2000 / CXN2000 / CTU9100

上軸與相關零件 Upper Main Shaft Components



6. CTU9011 / CTU9711 / FTU7011 / CXU2000 / CXN2000 / CTU9100

上軸與相關零件 Upper Main Shaft Components

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位 Amt.	用量 Req.
◎1	2240000601	賀欣手輪 Handwheel -----	1	1
2	2240000602	護蓋 Cover -----	1	1
◎3	22400006032	賀欣迷你馬達 Mini Motor -----	1	1
4	8MN06400800A	螺絲 Screw (CT0549 M6-1*8) -----	2	2
5	8MP04280808A	螺絲 Screw (MT0235 M4-0.7*8) -----	3	3
6	66485-10	銘板 Plate -----	1	1
7	2200000607	齒形皮帶 Timeing Belt -----	1	1
8	22400006081	齒形皮帶輪 Timeing Pulley -----	1	1
◎9	2240000601S	松慶手輪 Handwheel -----	1	1
◎10	2240000603S	松慶迷你馬達 Mini Motor -----	1	1
11	8MN06400600A	螺絲 Screw(CT0244 M6-1*6) -----	7	7
12	8MM06401610A	螺絲 Screw (CT0625 M6-1*16) -----	3	3
13	90BB2047144	滾珠軸承 Ball Bearing -----	1	1
◎14	2604110601	賀欣手輪 Handwheel -----	1	1
15	-----	-----	-	-
16	2200000610	套管接頭 Joint -----	1	1
17	227411A0617	套管接頭組 Joint Asm -----	1	1
18	22741106181	曲軸 Crank Shaft -----	1	1
19	8MN05320500E	螺絲 Screw(CT0903 M5-0.8*5) -----	2	2
20	2274110620	偏心輪 Eccentric -----	1	1
21	66800	油線 Oil Wick -----	1	1
22	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	2	2
◎23	2604110601S	松慶手輪 Handwheel -----	1	1
24	-----	-----	-	-
25	8MN06400800C	螺絲 Screw(C05-02 M6-1*8) -----	2	2
26	2240000612	軸承套筒 Bearing Sleeve -----	1	1
27	90BB1535115	滾珠軸承 Ball Bearing -----	2	2
28	8MM06401210A	螺絲 Screw (F11-03 M6-1*12) -----	1	1
29	2274110629	曲柄 Ball Lever -----	1	1
30	22741106301	連桿 Connecting Rod -----	1	1
31	8MB04281207K	螺絲 Screw(CT0239 M4-0.7*12) -----	2	2
32	227411A0632	連桿組 Connecting Rod Asm -----	1	1
33	2200000629	軸 Shaft -----	1	1
34	2274110634	墊圈 Washer -----	1	1
35	2200000627	墊圈 Washer -----	1	1
36	8MM05321009A	螺絲 Screw (CT0626 M5-08*10) -----	1	1
37	2200000630	承座 Bracket -----	1	1
38	90SW050	彈簧墊圈 Spring Washer -----	1	1
39	8MM05321409A	螺絲 Screw (CT0632 M5-0.8*14) -----	1	1
40	2200000633	針線揚線桿 Thread Take-up -----	1	1
41	2220000634	裝飾線揚線桿 Thread Take-up -----	1	1
42	8MB85240807K	螺絲 Screw (FT0555 M3.5-0.6*8) -----	2	2
◎43	2600000661	賀欣迷你馬達 Mini Motor -----	1	1
44	8MB04280807K	螺絲 Screw (C02-15 M4-0.7*8)-----	1	1
45	2100000223	墊圈 Washer -----	1	1
46	4MN0210108	線夾 Cord Clamp-----	1	1
47	4UTB020306	束線Plastic Binding Wire-----	1	1
◎48	2234110601	賀欣手輪 Handwheel -----	1	1
49	-----	-----	-	-
△50	2600000633	導線組 Thread Guide Asm. -----	1	1
△50-A	2600000633A	導線 Thread Guide -----	1	1
△51	240013088	磁導線環 Thread Eyelet -----	3	3
◎52	2240000603M	ISM迷你馬達 Mini Motor -----	1	1

◎ 選購 To pick and make purchase

△ For CXU2000 / CXN2000 用

◎ CTU9011 / CTU9711 / CTU9100 馬達選購 (Motor Optional) :

廠商 Company	序號 Ref. No.
賀欣 Hohsing	1 3
松慶 Shokei	9 10
永輝興 ISM	1 52

◎ FTU7011 馬達選購 (Motor Optional) :

廠商 Company	序號 Ref. No.
賀欣 Hohsing	48 3
永輝興 ISM	48 52

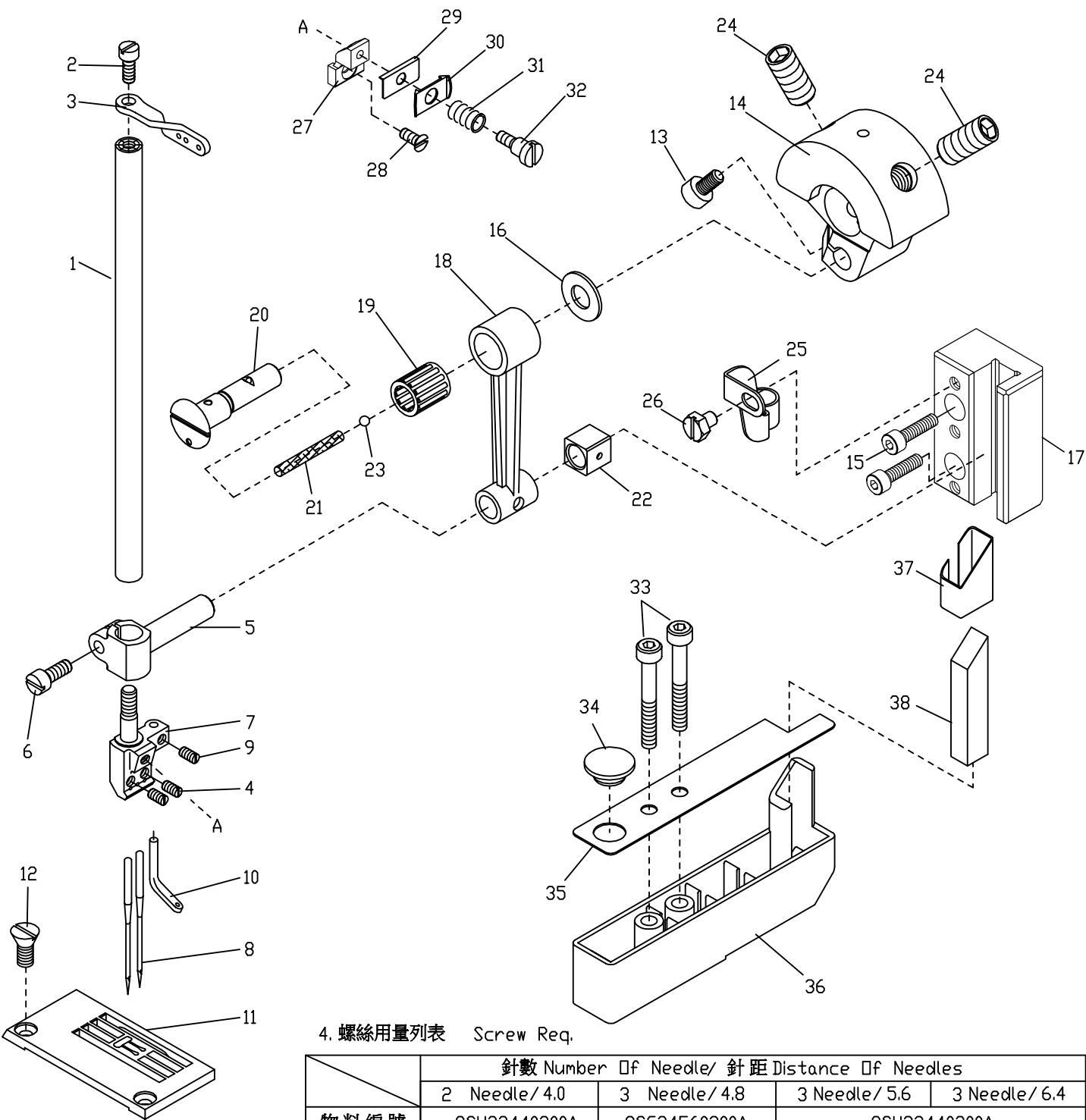
◎ CXU2000 馬達選購 (Motor Optional) :

廠商 Company	序號 Ref. No.
賀欣 Hohsing	14 3
松慶 Shokei	23 10
永輝興 ISM	14 52

◎ CXN2000 馬達選購 (Motor Optional) :

廠商 Company	序號 Ref. No.
賀欣 Hohsing	14 43

7. FTU7011 針棒與相關零件 Needle Bar Components For FTU7011



4. 螺絲用量列表 Screw Req.

	針數 Number Of Needle/ 針距 Distance Of Needles			
	2 Needle/ 4.0	3 Needle/ 4.8	3 Needle/ 5.6	3 Needle/ 6.4
物料編號 Parts No.	8SH32440300A (SH0465 1/8"-44*2.5)	8SG24560300A (FT60-01-30 3/32"-56*23)	8SH32440300A (SH0465 1/8"-44*2.5)	
單位用量 Amt. Req.	2	3	3	3

序號 Ref.No.	名稱 Description	針數 Number Of Needle / 針距 Distance Of Needles			
		2 Needle/4.0	3 Needle/4.8	3 Needle/5.6	3 Needle/6.4
7	針留 Needle Clamp	5220NC00400	5220NC00485	5227NC00560	5227NC00640
11	針板 Needle Plate	5222TP00401	5220TP00484	5220TP00564	5220TP00642

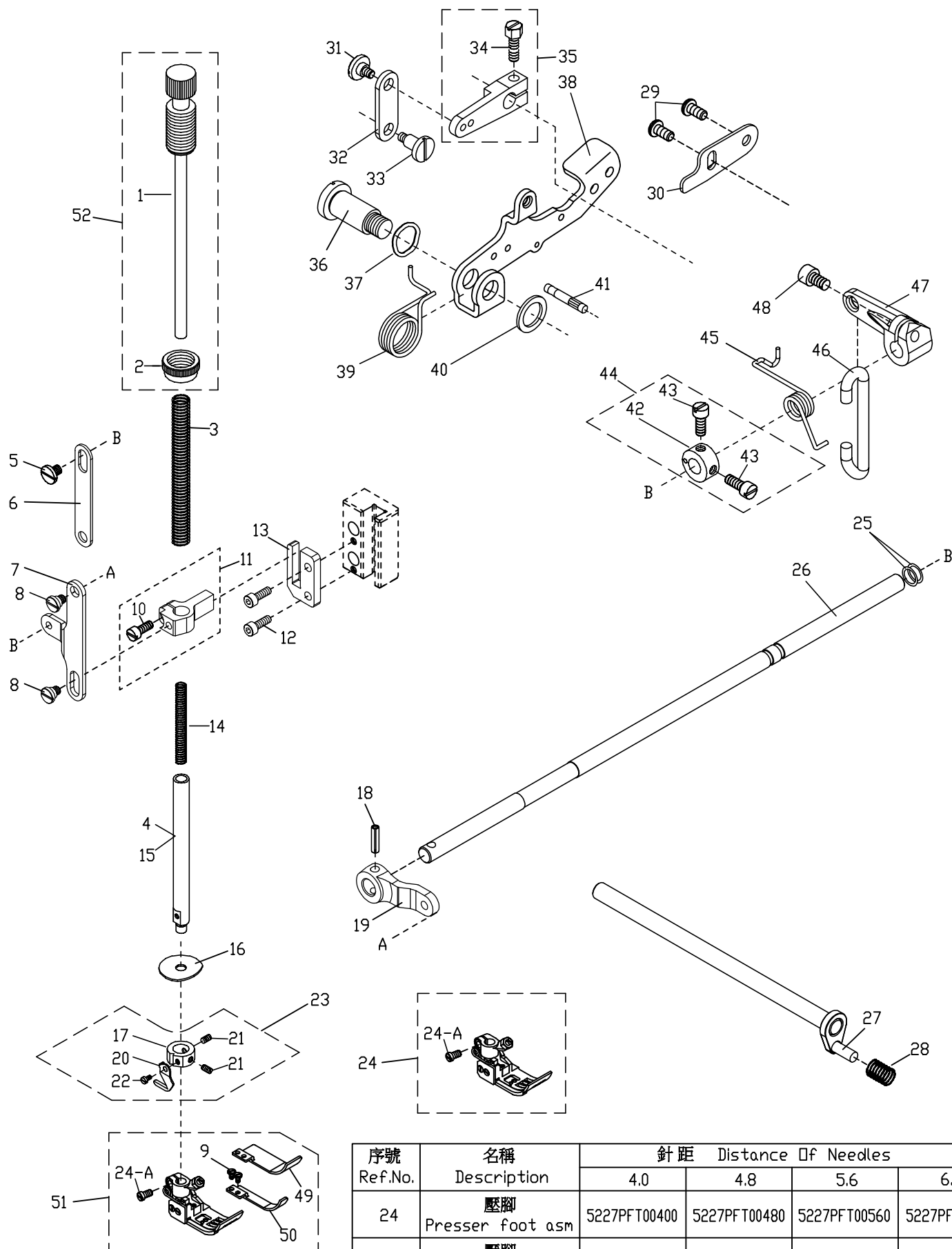
7. FTU7011 針棒與相關零件 Needle Bar Components For FTU7011

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	22000007011	針棒 Needle Bar -----	1
2	8MB85240607K	螺絲 Screw (CT0637 M3.5-0.6*6) -----	1
3	2200000703	導線 Thread Guide -----	1
4	-----	螺絲 Screw (See Left Page) -----	-
5	2210000705	針棒驅動銷 Needle Bar Clamp -----	1
6	8MB95301107K	螺絲 Screw (CT0706 M4.5-0.75*11) -----	1
7	-----	針留 Needle clamp (See Left Page) -----	1
8	66725-11-5	針 Needle (UY128GAS) -----	3
9	8SH32440300A	螺絲 Screw (SH0465 1/8"-44*2.5) -----	1
*10	2200000710	導線 Thread Guide -----	1
11	-----	針板 Needle Plate (See Left Page) -----	1
12	8SF36400706C	螺絲 Screw (CT0712 9/64"-40*7.5) -----	2
13	8MM05321009A	螺絲 Screw (C06-26 M5-0.8*10) -----	1
14	2270000714	平衡錘 Balance Weight -----	1
15	8MM04281607A	螺絲 Screw (FT0202 M4-0.7*16) -----	2
16	2270000716	墊圈 Washer -----	1
17	22741107171	滑道 GuideBlock -----	1
18	2210000720	連桿 Connecting Rod -----	1
19	90NB081113	滾針軸承 Needle Bearing -----	1
20	2270000720	曲柄銷 Rod Pin -----	1
21	66800	油線 Oil Wick -----	1
22	2200000722	滑塊 Slide Block -----	1
23	2100001404	孔塞 Plug -----	1
24	8MN08401600E	螺絲 Screw (CT0618 M8-1*16) -----	2
25	22741107251	夾環 Clamp -----	1
26	8MK04280507A	螺絲 Screw (WPC-01-06 M4-0.7*5) -----	1
27	2284110727	張力控制組座 Thread Retainer Support -----	1
28	8ME03200506A	螺絲 Screw (C03-41 M3-0.5*4.5) -----	1
29	2200000348	針線控制板 Thread Guide Plate -----	1
30	2200000349	針線控制壓板 Tension Control plate -----	1
31	22000003501	彈簧 Spring -----	1
32	8MC03200807G	螺樁 Stud (CT0351 M3-0.5*8) -----	1
33	8MM04282507B	螺絲 Screw (FT0719 M4-0.7*25) -----	2
34	22000001091	孔塞 Plug (CT01019) -----	1
35	2210000731	冷卻油槽蓋 Cooler Oil Tank Cover -----	1
36	22100007301	冷卻油槽 Cooler Oil Tank -----	1
37	2210000728	羊毛氈扣環 Felt Guard -----	1
38	2210000729	羊毛氈 Felt -----	1

* 具有上飾線 With top cover thread

8. CTU9011 / CTU9711 / FTU7011 / CXU2000 / CXN2000

壓腳與相關零件 Presser Foot Components



序號 Ref.No.	名稱 Description	針距 Distance Of Needles			
		4.0	4.8	5.6	6.4
24	壓腳 Presser foot asm	5227PFT00400	5227PFT00480	5227PFT00560	5227PFT00640
51	壓腳 Presser foot asm	5227PFT00402	5227PFT00482	5227PFT00562	5227PFT00642

8. CTU9011 / CTU9711 / FTU7011 / CXU2000 / CXN2000

壓腳與相關零件 Presser Foot Components

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
1	2220000801	壓力調整螺樁 Spring Regulator -----	1
2	2220000803	螺帽 Nut -----	1
3	2200000804	彈簧 Spring -----	1
△4	2284110804	壓腳棒 Presser Bar -----	1
5	8MB05320509G	螺樁 Stud (CT0802 M5-0.8*5) -----	1
6	2274110806	連桿 Link -----	1
7	2274110807	連桿 Link -----	1
8	8MB05320709G	螺樁 Stud (CTF90-08-08 M5-0.8*6.5) -----	2
9	8SB24560404A	螺絲 Screw (FT1001 3/32"-56*3.8) -----	2
10	8MB95301107K	螺絲 Screw (CT0706 M4.5-0.75*11) -----	1
11	2274110811	壓腳棒連結臂 Presser Bar Clamp -----	1
12	8MM04281207A	螺絲 Screw (CT0202 M4-0.7*12) -----	2
13	2274110813	滑道 Guide Block -----	1
14	2200000809	彈簧 Spring -----	1
◎15	2200000810	壓腳棒 Presser Bar -----	1
16	2200000811	阻油片 Oil Separator -----	1
17	2220000812	限動環 Stop Collar -----	1
18	90SP0416	彈簧銷 Spring Pin -----	1
19	2274110819	連桿 Lever -----	1
20	2220000813	固定切刀 Knife -----	1
21	8MH85240300A	螺絲 Screw (CT0813 M3.5-0.6*3) -----	2
22	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4) -----	1
23	222A0000842	限動環組 Stop Collar Asm -----	1
**24	-----	壓腳 Presser Foot(See Left Page) -----	1
24-A	8MB85240706A	螺絲 Screw (CTS0122 M3.5-0.6*7) -----	1
25	2240000846	O形油環 O Ring -----	2
26	22400008241	軸 Shaft -----	1
27	2240000838	軸 Shift -----	1
28	4UTB000411	彈簧 Spring -----	1
*29	8MP06401011A	螺絲 Screw (MT0234 M6-1*10) -----	2
*30	2240000835	限位片 Stopper -----	1
*31	2310000344	螺樁 Stud -----	1
*32	2240000808	連桿 Link -----	1
*33	2310000343	螺樁 Stud -----	1
*34	8MK95301407A	螺絲 Screw (CT0837 M4.5-0.75*14) -----	1
*35	2240000806	曲柄 Drive Arm -----	1
36	2310001013	螺樁 Stud -----	1
37	2310001207	波形墊圈 Corrugated Ring -----	1
38	22400008331	揚昇臂 Lifter Arm -----	1
39	2240000839	彈簧 Spring -----	1
40	2310001012	墊圈 Washer -----	1
41	2310001017	銷 Pin -----	1
42	2200000822	定位環 Collar -----	1
43	8MC95300606F	螺絲 Screw (CT0823 M4.5-0.75*5.5) -----	2
44	220A0000825	定位環組 Collar Asm.-----	1
45	2240000826	彈簧 Spring -----	1
46	2240000802	吊桿 Lifter Connecting Plate -----	1
47	2240000827	連桿 Link -----	1
48	8MM06401210A	螺絲 Screw (F1103 M6-1*12) -----	1
49	5227PFT00562K	輔助壓腳底 Hinged Type Presser Foot -----	1
50	5227PFT00562J	輔助壓腳底 Hinged Type Presser Foot -----	1
51	-----	壓腳 Presser Foot(See Left Page) -----	1
52	222A0000843	壓力調整螺樁組 Spring Regulator Set -----	1

* 為標準型專用,切線 (UT 系列) 時不使用

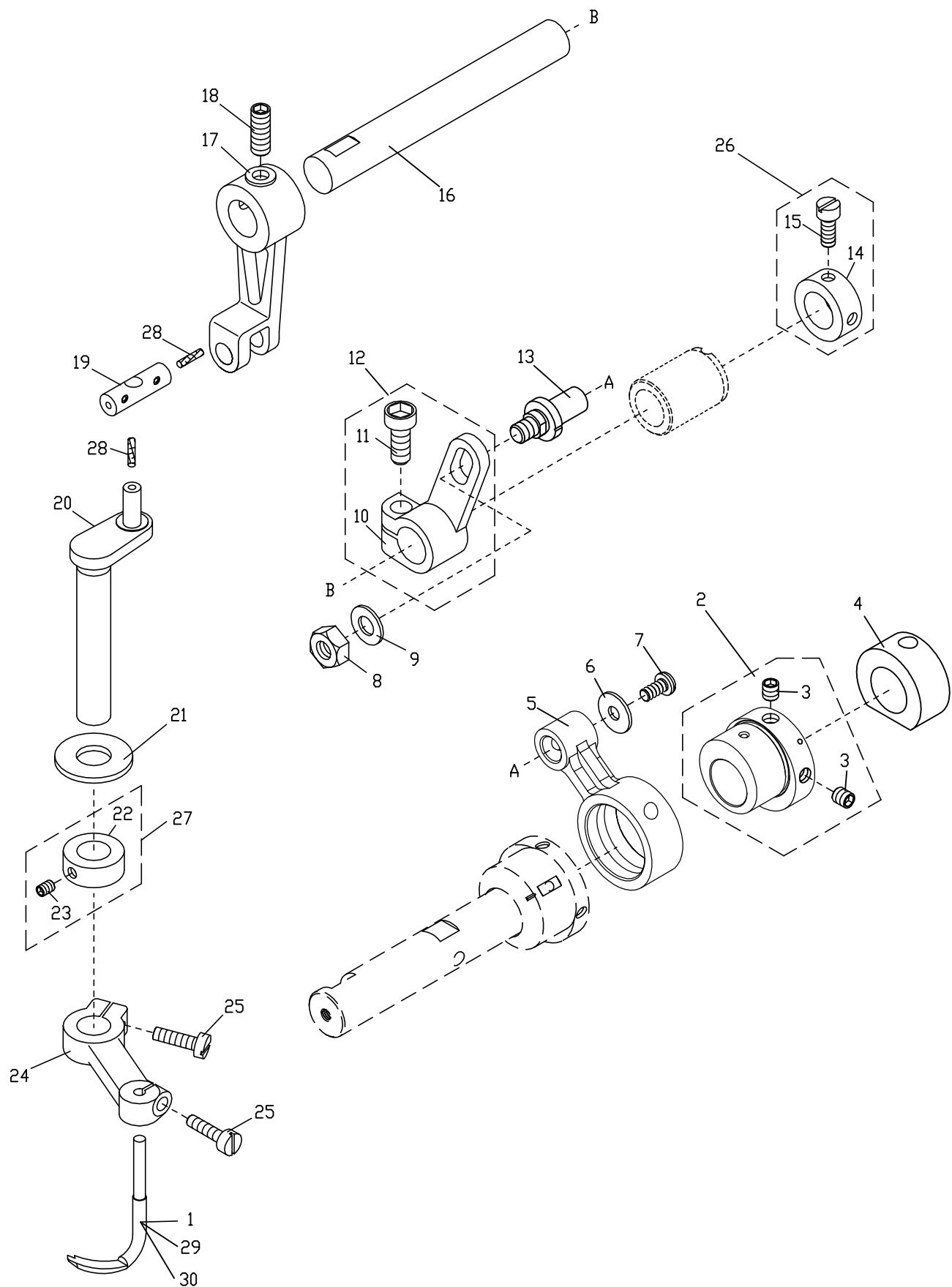
* For basic model only. Not applicable to thread trimmer (UT series) series.

◎ : CTU9011 / CTU9711 / CXU2000 / CXN2000 機型用

△ : FTU7011 機型用

** : CXU2000 機型用

9. CTU9011 / CTU9711 / FTU7011 / CXU2000 / CXN2000 / CTU9100
裝飾線驅動機構 Spreader Mechanism



9. CTU9011 / CTU9711 / FTU7011 / CXU2000 / CXN2000 / CTU9100

裝飾線驅動機構 Spreader Mechanism

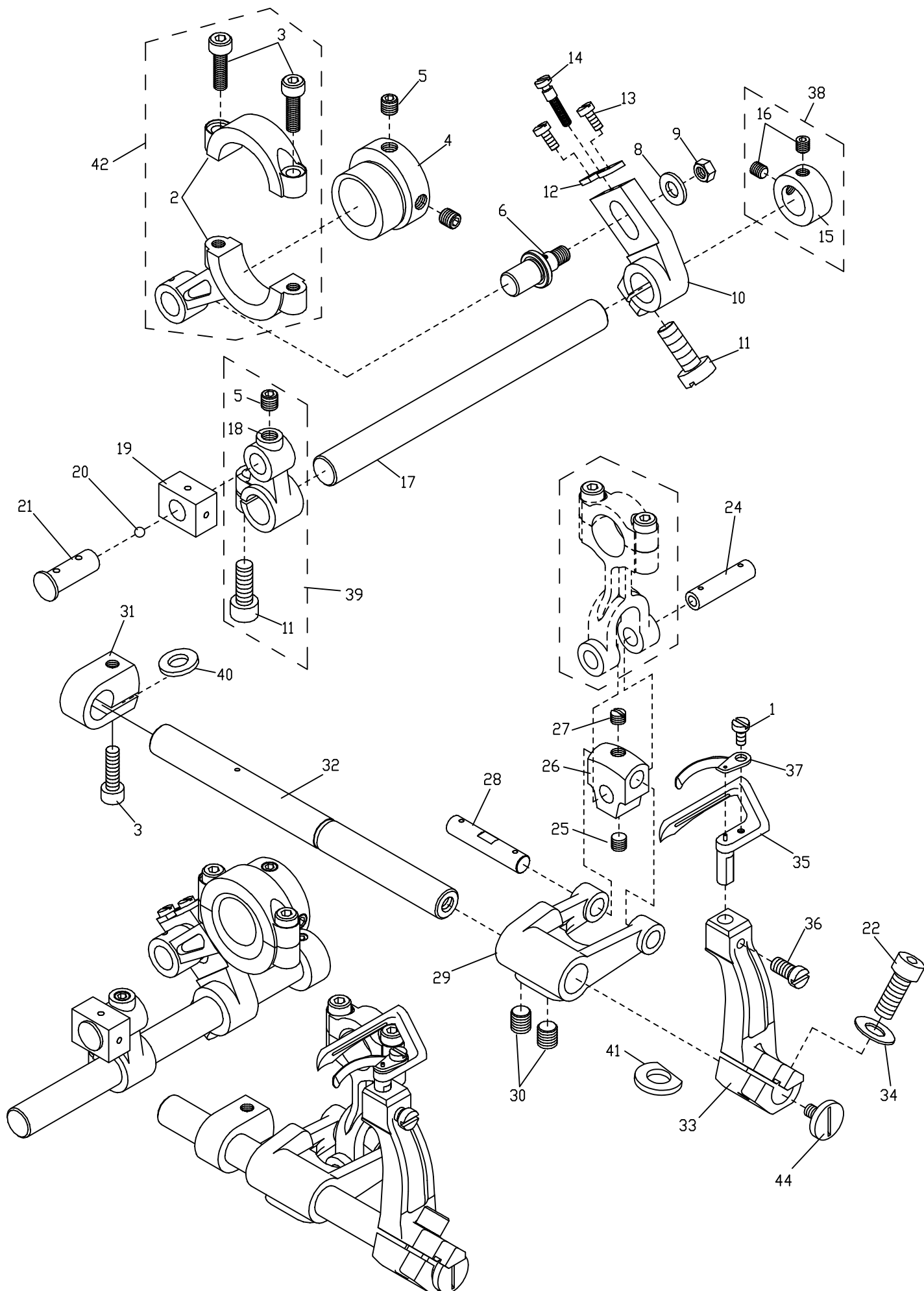
序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
*1	5227SLT00560	裝飾線結線鉤 Spreader -----	1
2	2274110902	偏心輪 Eccentric -----	1
3	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5) -----	2
4	2240000642	聚油環 Oil Sleeve -----	1
5	22741109051	連桿 Connecting Rod -----	1
6	2200000908	墊圈 Washer -----	1
7	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	1
8	8MA06400510A	螺帽 Nut (CT0533 M6-1*5) -----	1
9	2200000910	墊圈 Washer -----	1
10	2200000914	變距曲柄 Lever -----	1
11	8MM06401610A	螺絲 Screw (CT0625 M6-1*16) -----	1
12	222A0000929	變距曲柄 Lever -----	1
13	2200000909	曲柄銷 Rod Pin -----	1
14	2200000912	定位環 Collar -----	1
15	8MC95300606F	螺絲 Screw (CT0823 M4.5-0.75*5.5) -----	2
16	2200000916	軸 Shaft -----	1
17	2220000917	連桿 Connecting Rod -----	1
18	8MN06400600A	螺絲 Screw (CT0244 M6-1*6) -----	2
19	2220000919	連桿銷 Rod Pin -----	1
20	2220000920	曲軸 Crank Shaft -----	1
21	2200000921	墊圈 Washer -----	1
22	2200000922	定位環 Collar -----	1
23	8MN85240300A	螺絲 Screw (UH0302 M3.5-0.6*3) -----	2
24	22000009241	擺動臂 Spreader Arm -----	1
25	8MB04281207K	螺絲 Screw (CT0239 M4-0.7*12) -----	2
26	220A0000926	定位環組 Collar Asm -----	1
27	220A0000927	定位環組 Collar Asm -----	1
28	66801	油線 Oil Wick -----	2
**29	5228SLT00560	裝飾線結線鉤 Spreader -----	1
***30	5229SLT00560	裝飾線結線鉤 Spreader -----	1

* : CTU9011 / CTU9711 / CXU2000 / CXN2000 機型用

** : FTU7011 機型用

*** : CTU9100 機型用

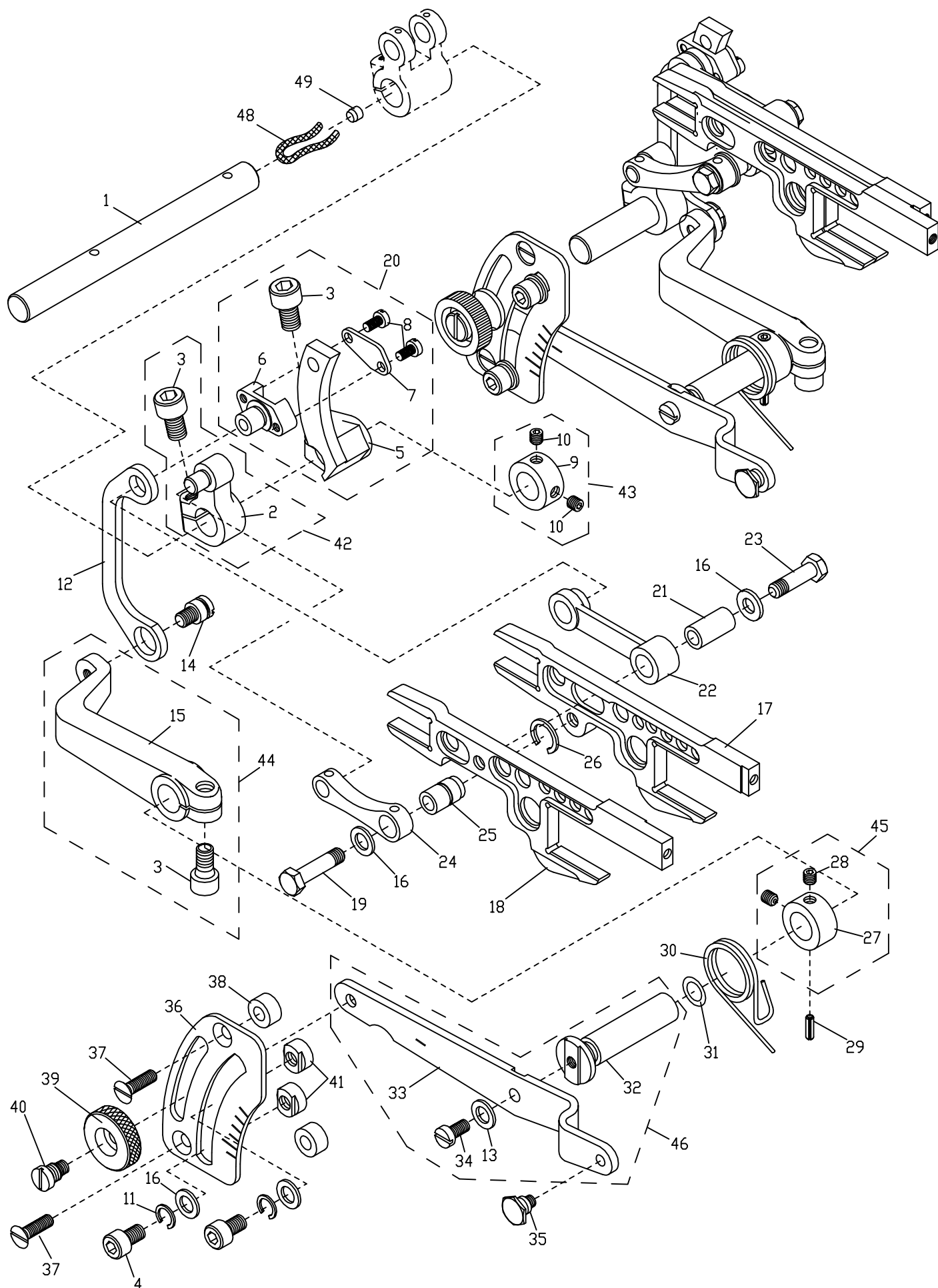
10. FT7000 / FTD7000 / FTU7011 結線鉤驅動機構 Looper Driving Mechanism



10. FT7000 / FTD7000 / FTU7011 結線鉤驅動機構 Looper Driving Mechanism

序號 Ref. No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt.Req.
1	8SB24560404A	螺絲 Screw (F1001) -----	1
2	2210001002	連桿 Connecting Rod -----	1
3	8MM04281407A	螺絲 Screw (FT1003 M4-0.7*14) -----	3
4	2210001004	偏心輪 Eccentric -----	1
5	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5) -----	3
6	2210001006	曲柄銷 Lever Pin -----	1
7	-----	-----	-
8	2200001025	墊圈 Washer (CT1025)-----	1
9	8MA05320408A	螺帽 Nut (CT1028 M5-0.8*4) -----	1
10	2210001010	變距曲柄 Adjusting Lever -----	1
11	8MM05321209A	螺絲 Screw (FT0524) -----	2
12	2210001012	卡樺 Adjusting Guide Plate -----	1
13	8MB75180505A	螺絲 Screw (CTS0218 M2.5-0.45*5) -----	2
14	2210001014	變距螺樁 Adjusting Stud -----	1
15	2210001015	定位環 Collar -----	1
16	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	2
17	2210001017	軸 Shaft -----	1
18	2210001018	曲柄 Lever -----	1
19	2210001019	驅動滑塊 Slide Block -----	1
20	2100000403	孔塞 Plug (SH0403) -----	1
21	2210001021	曲柄銷 Lever Pin -----	1
22	8MM05321609A	螺絲 Screw (RP101-11 M5-0.5*16) -----	1
23	-----	-----	-
24	2210001024	連結銷 Connecting Pin -----	1
25	8MN95300600A	螺絲 Screw (FT1025 M 4.5-0.75*6) -----	1
26	2210001026	十字接頭 Lever Link -----	1
27	8MH95300400A	螺絲 Screw (FT1027 M4.5-0.75*3.5) -----	1
28	2210001028	連結銷 Connecting Pin -----	1
29	2210001029	曲柄 Lever -----	1
30	8MN06400600A	螺絲 Screw (CT0244 M6-1*6) -----	2
31	2210001031	止推夾環 Collar -----	1
32	22100010321	軸 Shaft -----	1
33	22100010331	擺動臂 Rocker Arm -----	1
34	2210001034	墊圈 Washer -----	1
35	5221LL00561	下結線鉤 Looper -----	1
36	8MB04280705K	螺絲 Screw (FT1036 M4-0.7*7) -----	1
37	5221NG00561	前導針器 Needle Guide (NGF00D1) -----	1
38	221A0001038	定位環組 Collar Asm. -----	1
39	221A0001039	曲柄組 Lever Asm.-----	1
40	2100000223	墊圈 Washer (W3)-----	1
41	2210001041	墊片 Washer -----	1
42	221A0001042	連桿組 Connecting Rod Asm -----	1
43	-----	-----	-
44	8MB04280713A	螺絲 Screw (UH0427 M4-0.7*7) -----	1

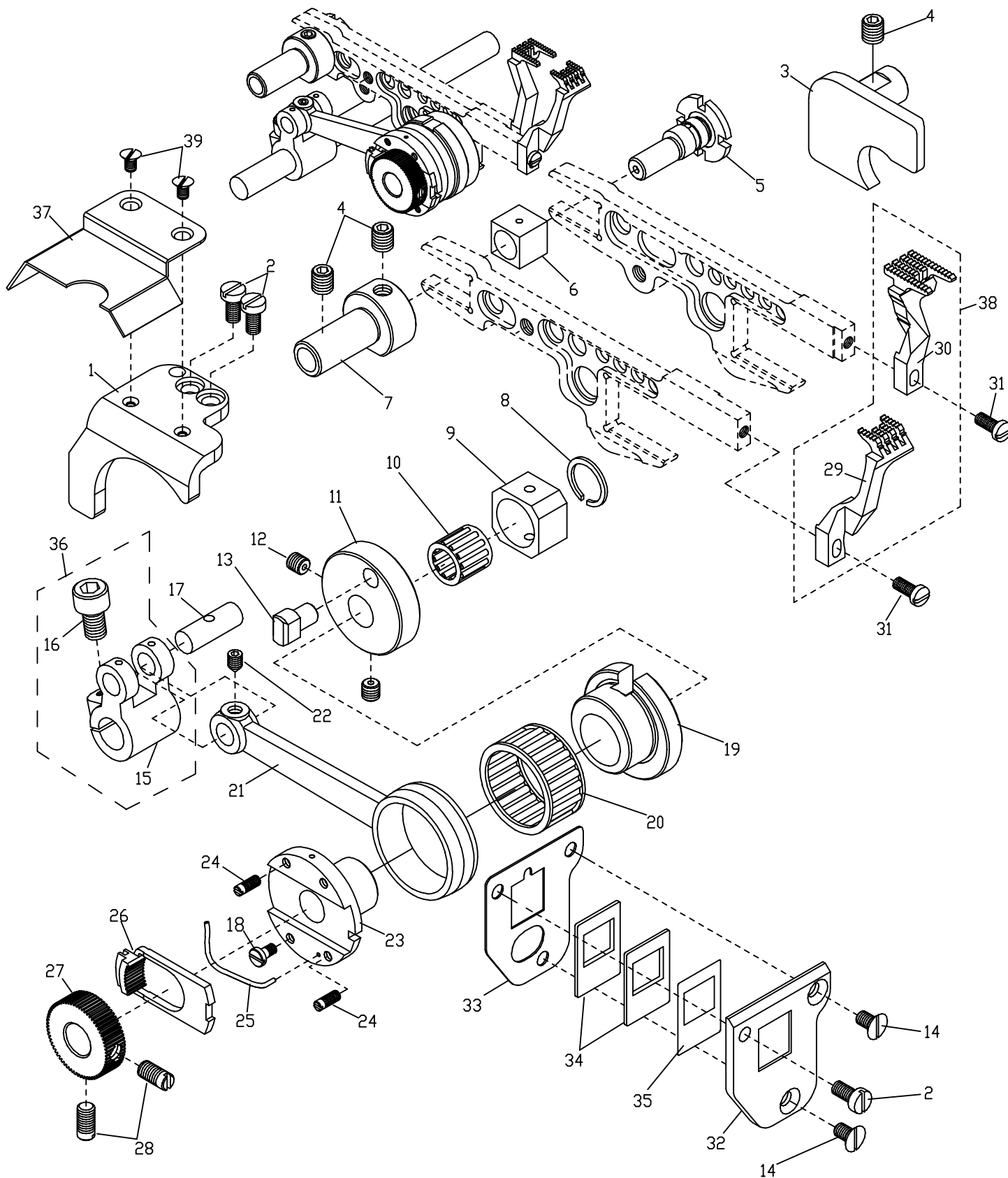
11. FT7000 / FTD7000 / FTU7011 / FTK2500 進給變換機構 Feed Control Driving



11. FT7000 / FTD7000 / FTU7011 / FTK2500 進給變換機構 Feed Control Driving

序 號 Ref. No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt.Req.
1	22100011011	軸 Shaft -----	1
2	2210001102	曲柄 Lever -----	1
3	8MM06401210A	螺絲 Screw (FT1103 M6-1*12) -----	3
4	8MM05320809A	螺絲 Screw (CT1145 M5-0.8*8) -----	2
5	2210001105	差動變距滑道 Differential Rocker -----	1
6	2210001106	差動變距滑塊 Slide Block -----	1
7	2210001107	滑塊檔板 Slide Block Cap -----	1
8	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
9	2210001109	定位環 Collar -----	1
10	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5) -----	2
11	90SW050	彈簧墊圈 Spring Washer (CT0631) -----	2
12	2210001112	連桿 Link -----	1
13	2100000223	墊圈 Washer (W3)-----	1
14	2210001114	連結銷 Connecting Pin -----	1
15	2210001115	差動變換臂 Differential Lever -----	1
16	2200001025	墊圈 Washer (CT1025) -----	4
17	2210001117	主送齒驅動座 Feed Dog Seat -----	1
18	2210001118	副送齒驅動座 Feed Dog Seat -----	1
19	8MK05201808G	螺絲 Screw (FT1119 M5-0.5*18)-----	1
20	221A0001147	差動變距滑道組 Differential Rocker Asm. -----	1
21	2210001121	套管 Bushing -----	1
22	2210001122	連桿 Rod -----	1
23	8MK05202108G	螺絲 Screw (FT1123 M5-0.5*21) -----	1
24	2210001124	連桿 Rod -----	1
25	2210001125	套管 Bushing -----	1
26	2210001126	C形同心扣環 C Ring -----	1
27	2210001127	定位環 Collar -----	1
28	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	2
29	90SP0416	彈簧銷 Spring Pin (CT0820) -----	1
30	2210001130	回復彈簧 Spring -----	1
31	90OR070	O形油環 O Ring -----	1
32	2210001132	差動游標軸 Shaft -----	1
33	2210001133	差動變換桿 Lever -----	1
34	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	1
35	2210001135	懸掛螺樁 Stud -----	1
36	2210001136	差動刻記板 Regulator Plate -----	1
37	8ME04281408A	螺絲 Screw (CT1140 M4-0.7*14) -----	2
38	2200001141	隔環 Spacer (CT1141) -----	2
39	2200001147	螺帽 Nut -----	1
40	8MB06401108T	螺樁 Stud (FT71140 M6-1*11) -----	1
41	2200001142	止動環 Stopper (CT1142) -----	2
42	221A0001142	曲柄組 Lever Asm. (F1102A) -----	1
43	221A0001143	定位環組 Collar Asm. (F1109A) -----	1
44	221A0001144	差動變換臂組 Differential Lever Asm.(F1115A)-----	1
45	221A0001145	定位環組 Collar Asm. (F1127A)-----	1
46	221A0001146	差動變換桿組 Lever Set -----	1
47	-----	-----	-
48	66800	油線 Oil Wick -----	1
49	2200001029	孔塞 Plug -----	1

12. FT7000 / FTD7000 / FTU7011 導針與送布齒驅動機構 Needle Guide And Feed Dog Driving For FT7000 / FTD7000 / FTU7011



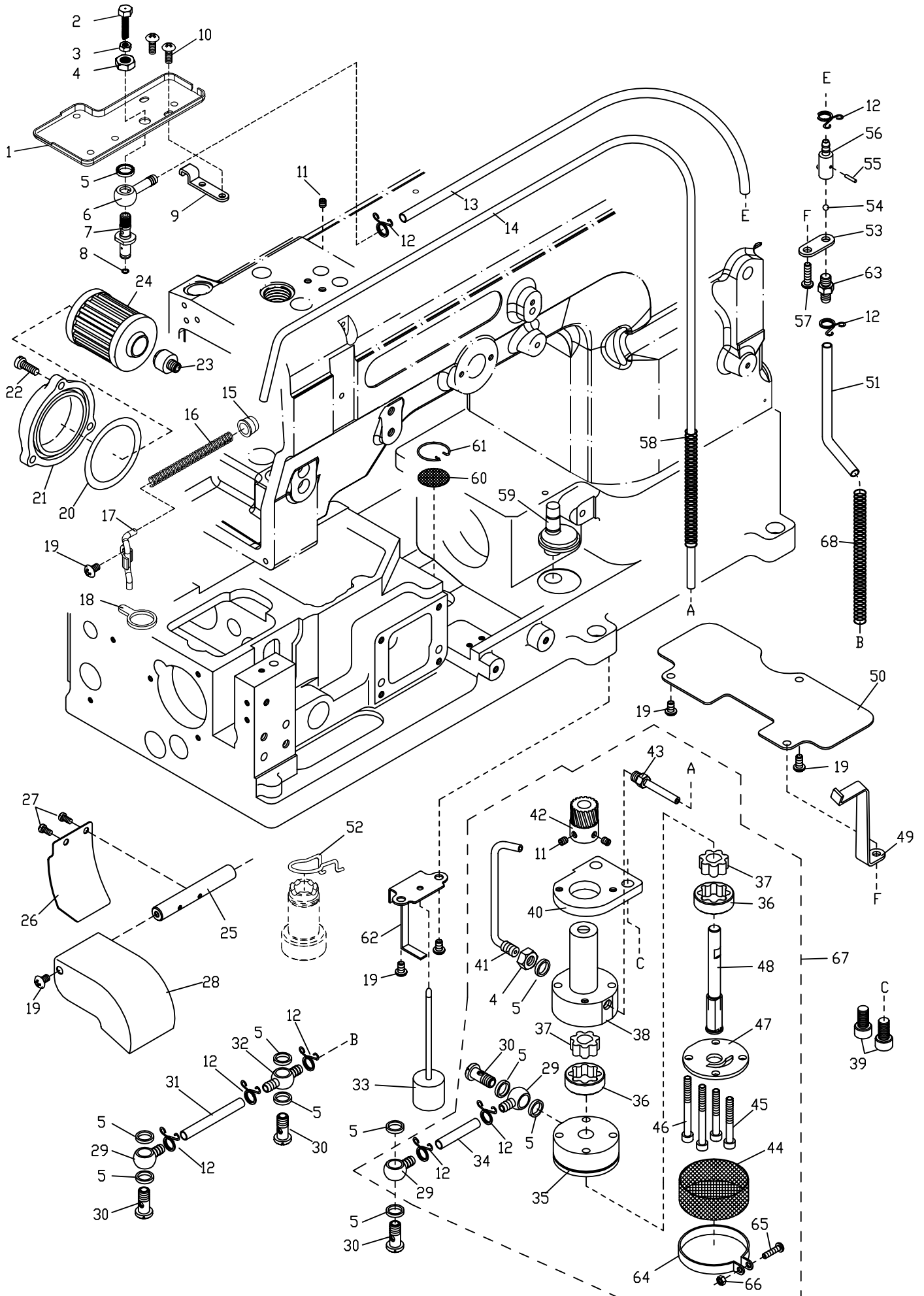
序號 Ref.No.	名稱 Description	針距 Distance Of Needles			
		4.0	4.8	5.6	6.4
30	主送布齒 Main Feed Dog	5221FD00567	5221FD00567	5221FD00567	5221FD00646
29	副送布齒 Diff Feed Dog	5221DF00563	5221DF00563	5221DF00563	5221DF00643
38	送布齒組 Feed Dog Asm.	5221DG00211	5221DG00211	5221DG00211	5221DG00221

12. FT7000 / FTD7000 / FTU7011 導針與送布齒驅動機構

Needle Guide And Feed Dog Driving For FT7000 / FTD7000 / FTU7011

序號 Ref. No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt.Req.
1	22100012011	送布齒座導軌 Feed Bar Guide -----	1
2	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	3
3	2210001203	送布齒座導軌 Feed Bar Guide -----	1
4	8MN06400600A	螺絲 Screw (CT0244 M6-1*6) -----	3
5	2210001205	送布齒台調整軸 Feed Adjusting Shaft-----	1
6	2200001245	滑塊 Slide Block (CT1245) -----	1
7	2210001207	懸臂 Guide -----	1
8	2210001208	C 型同心扣環 C Riing -----	1
9	2210001209	滑塊 Slide Block -----	1
10	90NB121510	滾針軸承 Needle Bearing -----	1
11	2210001211	變距銷座 Eccentric Pin Holder -----	1
12	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5)-----	2
13	2210001213	變距銷 Eccentric Pin -----	1
14	8ME04280708A	螺絲 Screw (CT0206 M4-0.7*5) -----	2
15	2210001215	曲柄 Shaft -----	1
16	8MM06401210A	螺絲 Screw (FT1103 M6-1*12) -----	1
17	2210001217	曲柄銷 Shaft Pin -----	1
18	8MB03200606B	螺絲 Screw (MT0851 M3-0.5*3) -----	1
19	2210001219	進給偏心輪 Eccentric -----	1
20	90NB242810	滾針軸承 Needle Bearing -----	1
21	2210001221	連桿 Rod -----	1
22	8MN04280500C	螺絲 Screw (FT1222 M4-0.7*5) -----	1
23	2210001223	變距偏心輪 Regulating Eccentric -----	1
24	8MB03200403F	螺絲 Screw (FT1224 M3-0.8*8) -----	2
25	2210001225	彈簧 Spring -----	1
26	22100012261	離合齒片 Regulating Plate -----	1
27	2210001227	離合齒輪 Regulating Gear -----	1
28	8MB05320805F	螺絲 Screw (FT1228 M5-0.8*8) -----	2
29	-----	副送布齒 Diff. Feed Dog (See Left Page) -----	1
30	-----	主送布齒 Main Feed Dog (See Left Page) -----	1
31	8MB85240807K	螺絲 Screw (FT0555 M3.5-0.6*8) -----	2
32	2210001232	滑動油封座 Rubber Case -----	1
33	2210001233	輔助油封座 Gasket -----	1
34	2210001234	從動式油封 Rubber -----	2
35	2210001235	墊片 Washer -----	1
36	221A0001236	曲柄組 Crank Asm. (F1215A)-----	1
37	22100012371	防油蓋 Cover -----	1
38	-----	送布齒組 Feed Dog Asm.(See Left Page) -----	1
39	8ME03200606A	螺絲 Screw (C02-35 M3-0.5*6) -----	2

13. FTU7011 潤滑系統 Lubrication System For FTU7011

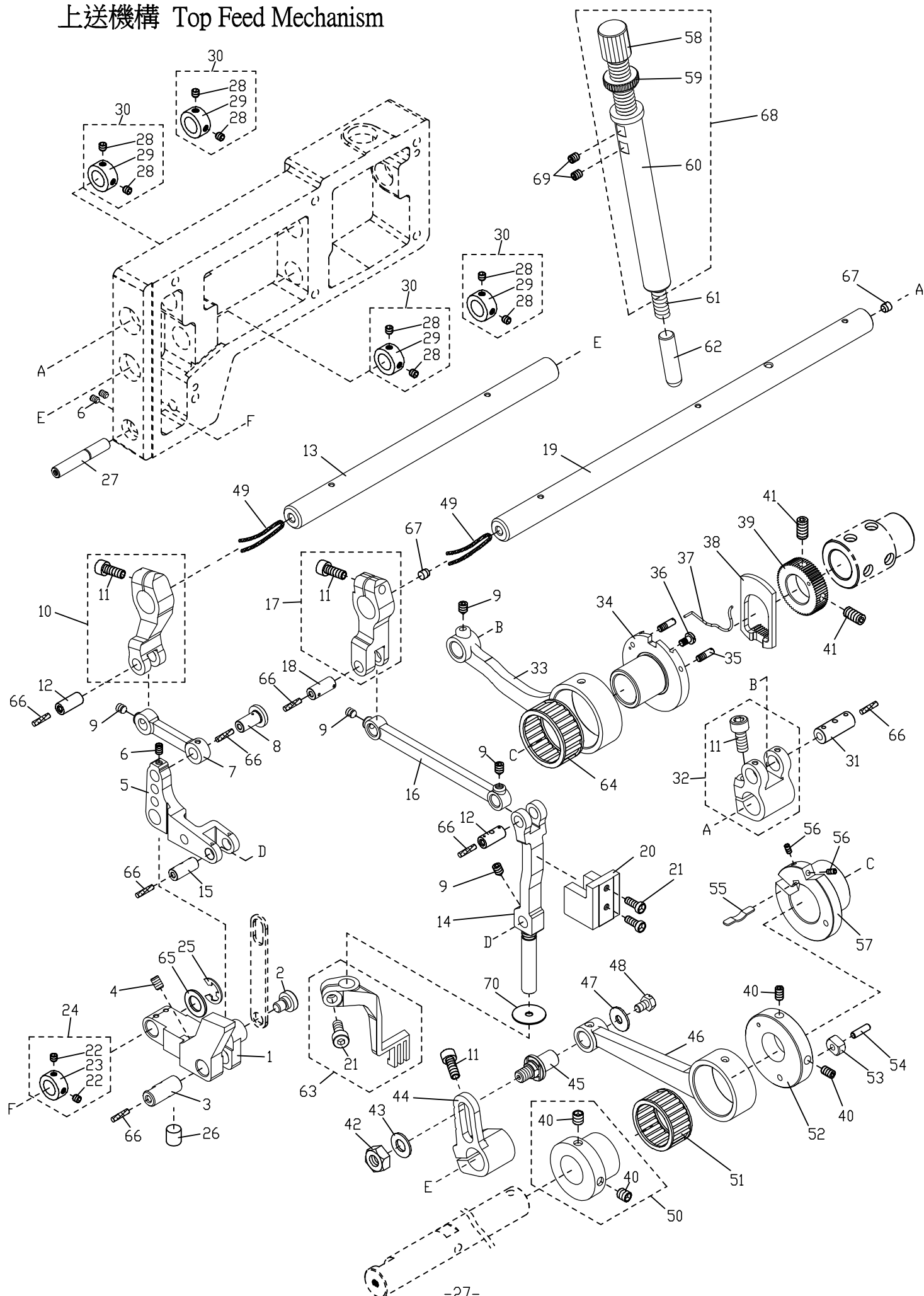


13. FTU7011 潤滑系統 Lubrication System For FTU7011

序號 Ref. No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt.Req.
1	2274111301	承油盤 Oil Receiver -----	1
2	2240001303	噴油嘴 Nozzle -----	1
3	8MA85240306B	螺帽 Nut (FT020112 M3.5-0.6*2.8) -----	1
4	8MA06400510A	螺帽 Nut (CT0533 M6-1*5) -----	2
5	2100001534	油封 Seal -----	10
6	2240001304	油管接頭 Oil Tube Joint -----	1
7	2240001302	油管 Oil Tube -----	1
8	90OR030	油環 Oil Rin -----	1
9	22400013051	擋片 Defender -----	1
10	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	2
11	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*40) -----	3
12	2100001536	夾簧 Latch Spring (SH1536) -----	8
13	66790	油管 Oil Tube -----	1
14	66692	油管 Oil Tube -----	1
15	2274111308	孔塞 Plug -----	1
16	2274111360	彈簧 Spring -----	1
17	2274111309	油管 Oil Tube -----	1
18	22741113182	羊毛氈 Felt -----	1
19	8MC04280507D	螺絲 Screw (CT0122 M4-.7*5) -----	6
20	2200001313	O形油環 O Ring -----	1
21	2200001311	封蓋 Oil Filter Cover -----	1
22	8MB04281207K	螺絲 Screw (CT0239 M4-0.7*12) -----	3
23	2200001315	過濾器接頭 Oil Filter Joint -----	1
24	2100001521	過濾器 Oil Filter -----	1
25	2210001352	軸 Shaft -----	1
26	2210001353	防油蓋 Cover -----	1
27	8MB03200506K	螺絲 Screw (CT0525 M3-0.5*5) -----	2
28	2210001354	防油蓋 Cover -----	1
29	2100001535	油管接頭 Oil Tube Joint (SH1535) -----	3
30	2100001533	螺樁 Stud -----	4
31	2200001328	油管 Oil Tube -----	1
32	2200001327	油管接頭 Oil Tube Joint -----	1
33	2210001313	油面浮標 Indicator -----	1
34	2200001332	油管 Oil Tube -----	1
35	2200001356	壓出泵 Rotor Case -----	1
36	2200001354	外轉子 Outside Rotor -----	2
37	2200001355	內轉子 Inside Rotor -----	2
38	2200001353	回收泵 Pump Body -----	1
39	8MM06401210A	螺絲 Screw (FT1103 M6-1*12) -----	2
40	2200001352	泵座 Pump Seat -----	1
41	2200001346	噴油嘴 Nozzle -----	1
42	2200001341	蝸母 Worm Gear -----	1
43	2200001344	油管 Oil Tube -----	1
44	2220001368	油網 Oil Mesh -----	1
45	8MM04283007B	螺絲 Screw (CT1359 M4-0.7*30) -----	2
46	8MM04284007B	螺絲 Screw (CT1310 M4-0.7*40) -----	2
47	2200001358	封蓋 Cover -----	1
48	2200001357	軸 Shaft -----	1
49	2200001348	油管支撐臂 Oil Tube Holder -----	1
50	2210001348	隔板 Separate -----	1
51	66790	油管 Oil Tube -----	1
52	2270001352	壓簧 Spring Latch -----	1
53	2220001339	止回閥座 Bracket -----	1
54	2220001349	鋼珠 Steel ball -----	1
55	2220001331	銷 Pin -----	1
56	2220001325	單向閥 One Way Valve -----	1
57	8MC04281007D	螺絲 Screw (CT0113 M4-0.7*10) -----	1
58	22700013781	彈簧 Spring -----	1
59	2210001351	油面計 Oil Wick -----	1
60	2200001317	網板 Filter Screen -----	1
61	2200001316	扣簧 Filter Screen Clamp -----	1
62	2210001306	浮標座 Indicator Support -----	1
63	2220001340	油嘴 Oil Tube Joint -----	1
64	2220001369	夾簧 Latch Spring -----	1
65	8MC03201306D	螺絲 Screw (UTB0335 M3-0.5*12.5) -----	1
66	8MA03200306A	螺帽 Nut(FTB0111 M3-0.5*3) -----	1
67	220A0001367	泵組 Pump Asm. -----	1
68	2270001377	彈簧 Spring -----	1

14. CTU9011 / CTU9711 / FTU7011 / CXU2000 / CXN2000

上送機構 Top Feed Mechanism



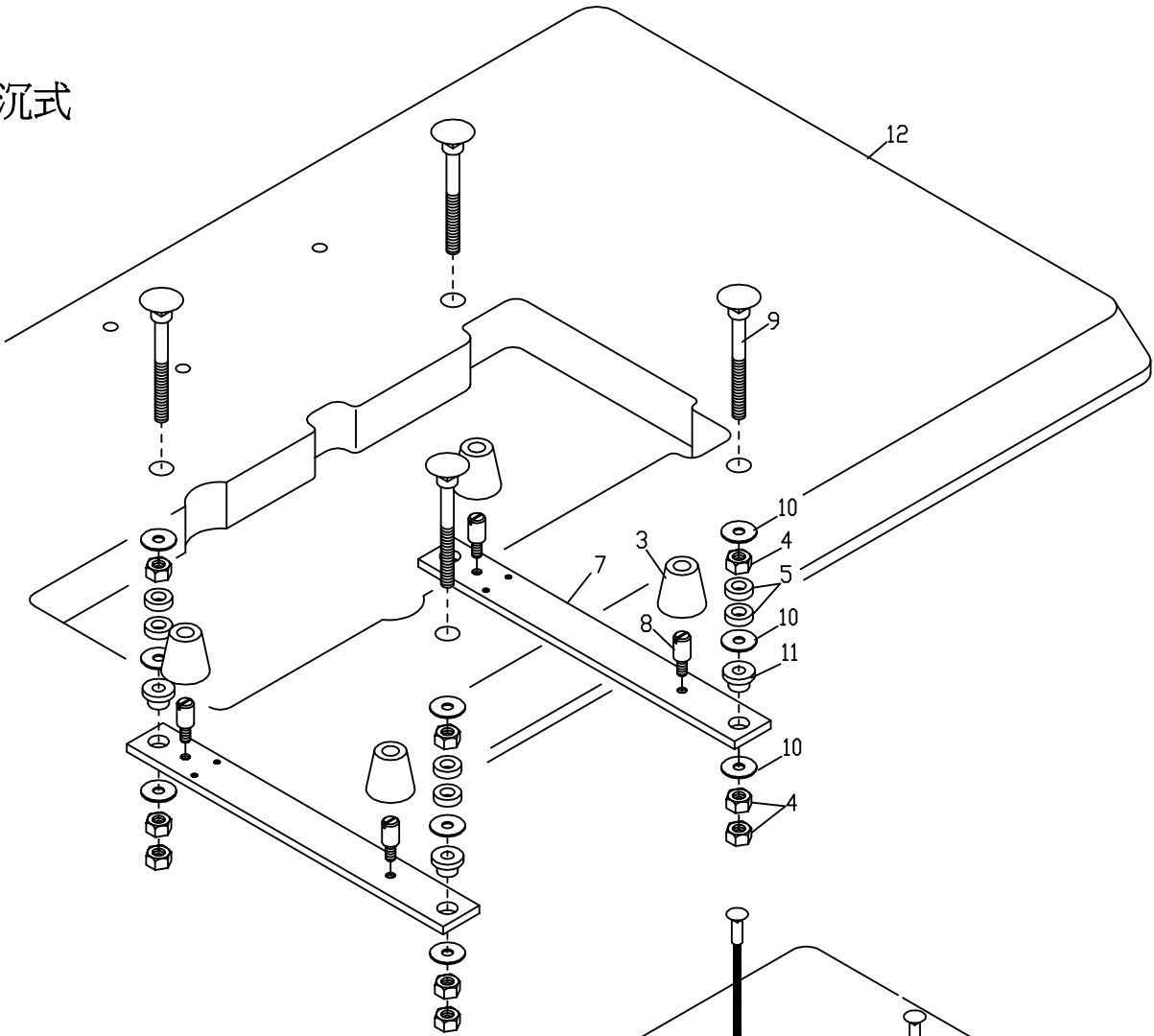
14. CTU9011 / CTU9711 / FTU7011 / CXU2000 / CXN2000

上送機構 Top Feed Mechanism

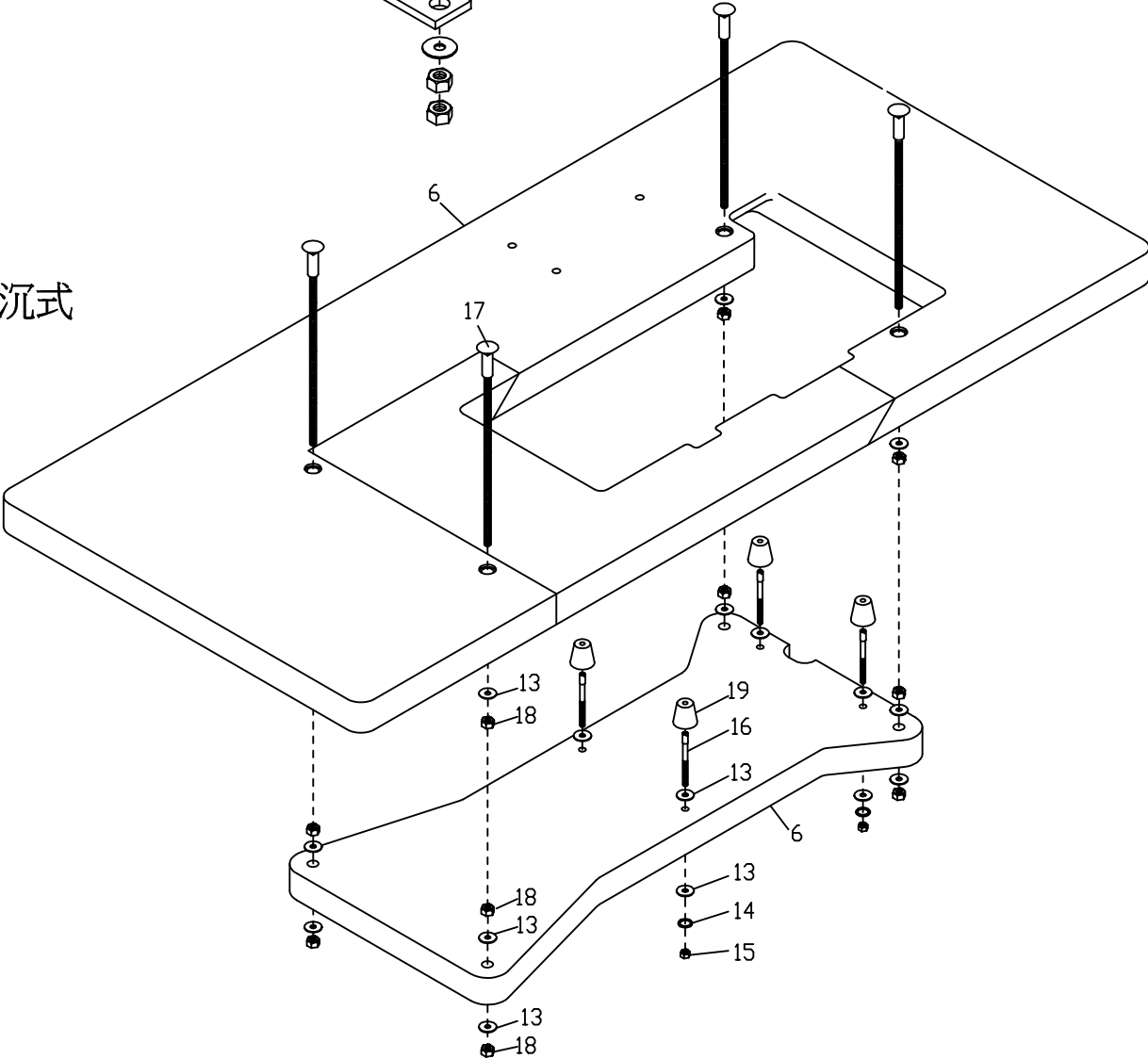
序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
1	2274111401	上送布齒棒承座 Top Feed Dog Bar Bracket -----	1
2	8MB05320509G	螺椿 Stud (CT0802 M5-0.8*5) -----	1
3	2274111403	連桿銷 Pin -----	1
4	8MN04280600A	螺絲 Screw (CT1223 M4-0.7*6) -----	1
5	2274111405	曲柄 Lever -----	1
6	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	3
7	2274111407	連桿 Link -----	1
8	2274111408	連桿銷 Pin -----	1
9	8MN04280500C	螺絲 Screw (FT1222 M4-0.7*5) -----	5
10	2274111410	連桿 Link -----	1
11	8MM05321409A	螺絲 Screw (CT0632 M5-0.8*14) -----	4
12	2200001241	連桿銷 Pin -----	2
13	2274111413	軸 Shaft -----	1
14	22741114142	連桿 Link -----	1
15	2274111415	連桿銷 Pin -----	1
16	2274111416	連桿 Link -----	1
17	2274111417	連桿 Link -----	1
18	2274111418	連桿銷 Pin -----	1
19	2274111419	軸 Shaft -----	1
20	2274111420	滑道 Guide Block -----	1
21	8MM04280907A	螺絲 Screw (UH0171 M4-0.7*9) -----	3
22	8MN03200300A	螺絲 Screw (C0115 M3-0.5*3) -----	2
23	2210000534	定位環 Collar -----	1
24	221A0000563	定位環組 Collar Asm. (F0534A)-----	1
25	90ER060	E形扣環 E-Ring -----	1
26	2274111426	止動環 Stopper -----	1
27	2274111427	軸 Shaft -----	1
28	8MN95300600A	螺絲 Screw (FT1025 M4.5-0.75*6) -----	8
29	2200000912	定位環 Collar -----	4
30	227411A1430	定位環 Collar -----	4
31	2274111431	連桿銷 Pin -----	1
32	2274111432	曲柄 Lever -----	1
33	2274111433	連桿 Link -----	1
34	2274111434	變距偏心輪 Eccentric -----	1
35	8MB03200403C	螺絲 Screw (MT0844 M3-0.5*4) -----	2
36	8MB03200606B	螺絲 Screw (MT0851 M3-0.5*3) -----	1
37	23100008211	彈簧 Spring -----	1
38	2274111438	離合齒片 Regulating Plate -----	1
39	2274111439	離合齒輪 Regulating Gear -----	1
40	8MN05320600A	螺絲 Screw (MT0729 M5-0.8*6) -----	4
41	8MN05321000E	螺絲 Screw (MT0843 M5-0.8*10) -----	2
42	8MA06400510A	螺帽 Nut (CT0533 M6-1*5) -----	1
43	2200000910	墊圈 Washer -----	1
44	2274111444	變距曲柄 Lever -----	1
45	2274111445	曲柄銷 Rod Pin -----	1
46	2274111446	連桿 Link -----	1
47	2200000908	墊圈 Washer -----	1
48	8MK04280707A	螺絲 Screw (UT12A-01-26 M4-0.7*7) -----	1
49	66800	油線 Oil Wick -----	2
50	2274111450	偏心輪 Eccentric -----	1
51	90NB222613	滾針軸承 Needle Bearing -----	1
52	2274111452	變距銷座 Eccentric Collar -----	1
53	2274111453	變距銷 Pin -----	1
54	90ST0312	定位銷 Knock Pin -----	1
55	2274111455	簧片 Connection -----	1
56	8MN03200500A	螺絲 Screw (STB0116 M3-0.5*5) -----	2
57	2274111457	進給偏心輪 Eccentric -----	1
58	2274111458	壓力調整螺椿 Spring Regulator -----	1
59	2274111459	螺帽 Nut -----	1
60	2274111460	上送布齒棒 Top Feed Dog Bar-----	1
61	2274111461	彈簧 Spring -----	1
62	2274111462	套管 Clutch Sleeve -----	1
63	5227DGT00560	上送布齒 Top Feed Dog -----	1
64	90NB263013	滾針軸承 Needle Bearing -----	1
65	2200000716	墊圈 Washer -----	1
66	66801	油線 Oil Wick -----	7
67	2200001029	孔塞 Plug -----	2
68	227411A1468	上送布齒棒組 Top Feed Dog Bar Asm. -----	1
69	8MN05320500A	螺絲 Screw (EF0144 M5-0.8*5) -----	2
70	2274111470	阻油片 Oil Separator -----	1

15. FTD7000 / FTU7011 裝載附件 Supporting Board For FTD7000 / FTU7011

半沉式



全沉式

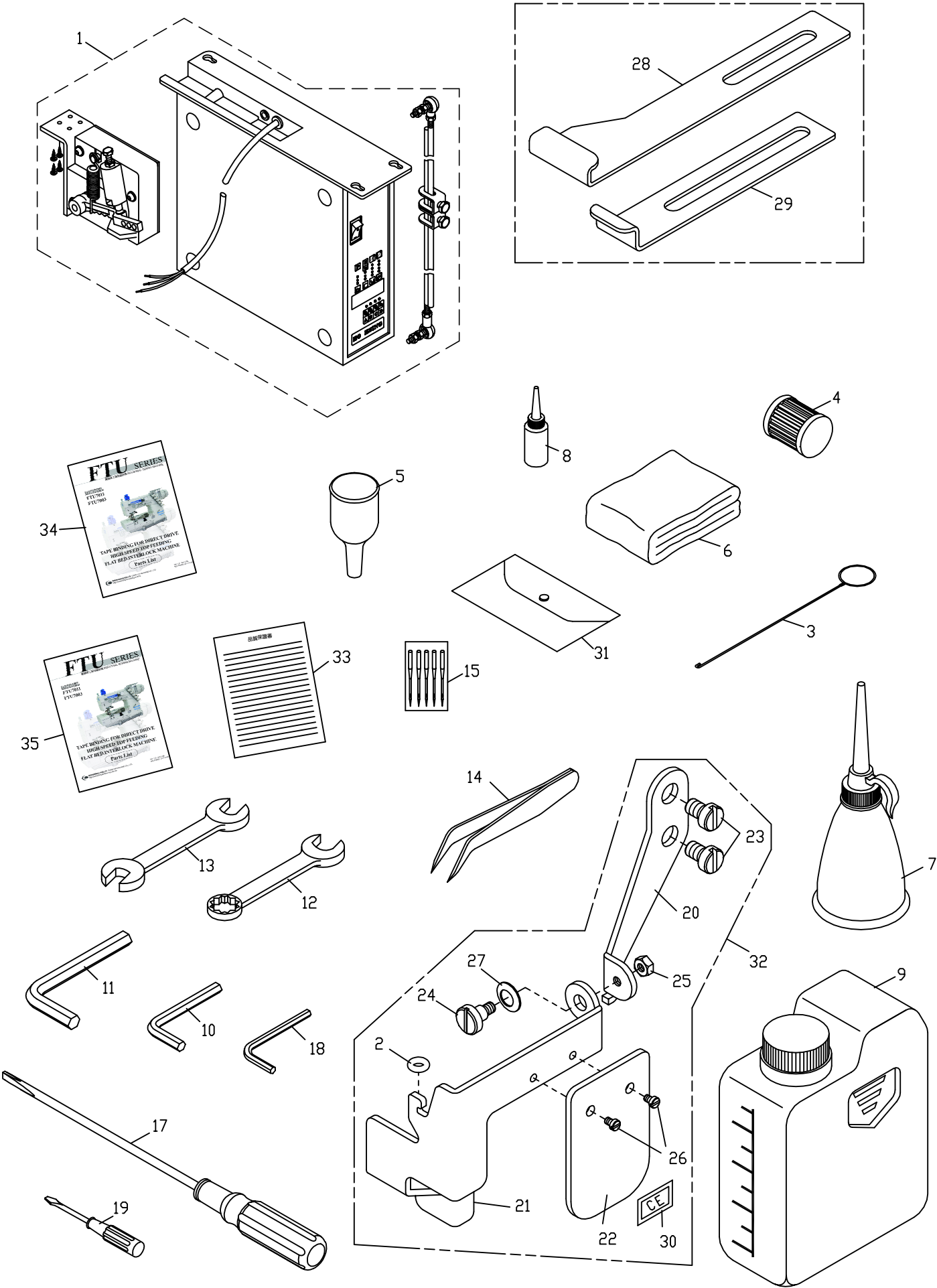


15. FTD7000 / FTU7011 裝載附件 Supporting Board For FTD7000 / FTU7011

序號 Ref. No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt.Req.
1	-----	-----	-
2	-----	-----	-
3	66945	減震橡膠 Rubber Cushion -----	4
4	8SA79180613A	螺帽 Nut (CT1514 5/16"-18*6) -----	12
5	2210001505	隔環 Spacer -----	8
6	66812-2	全沉式車板 Table -----	1
7	2210001507	車頭承板 Supporting Board -----	2
8	8MB06401012M	螺椿 Bolt (FT1508 M6-1*10) -----	4
9	8SC79189627B	懸吊螺椿 Bolt (FT1509 5/16"-18*96) -----	4
10	2200001510	墊圈 Washer -----	12
11	2200001511	橡膠環 Rubber Washer -----	4
12	66812-4	車板 Table -----	1
13	2200001504	墊圈 Washer -----	20
14	90SW070	彈簧墊圈 Spring Wahsher -----	4
15	8MA06400612A	螺帽 Nut (SH0242 M6-1*6) -----	4
16	8MB06406507B	螺椿 Bolt (CT1507 M6-1*65) -----	4
17	2210001608	螺椿 Bolt -----	4
18	8MA08500613A	螺帽 Nut (RP0208 M8-1.25) -----	12
19	66943	減震橡膠 Rubber Cushion -----	4
*20	221A0001520	全沉式車板螺絲組 Screws Set For Fully Sub-Merged Type Table -----	1

* 全沉式車板需附加此組螺絲組件

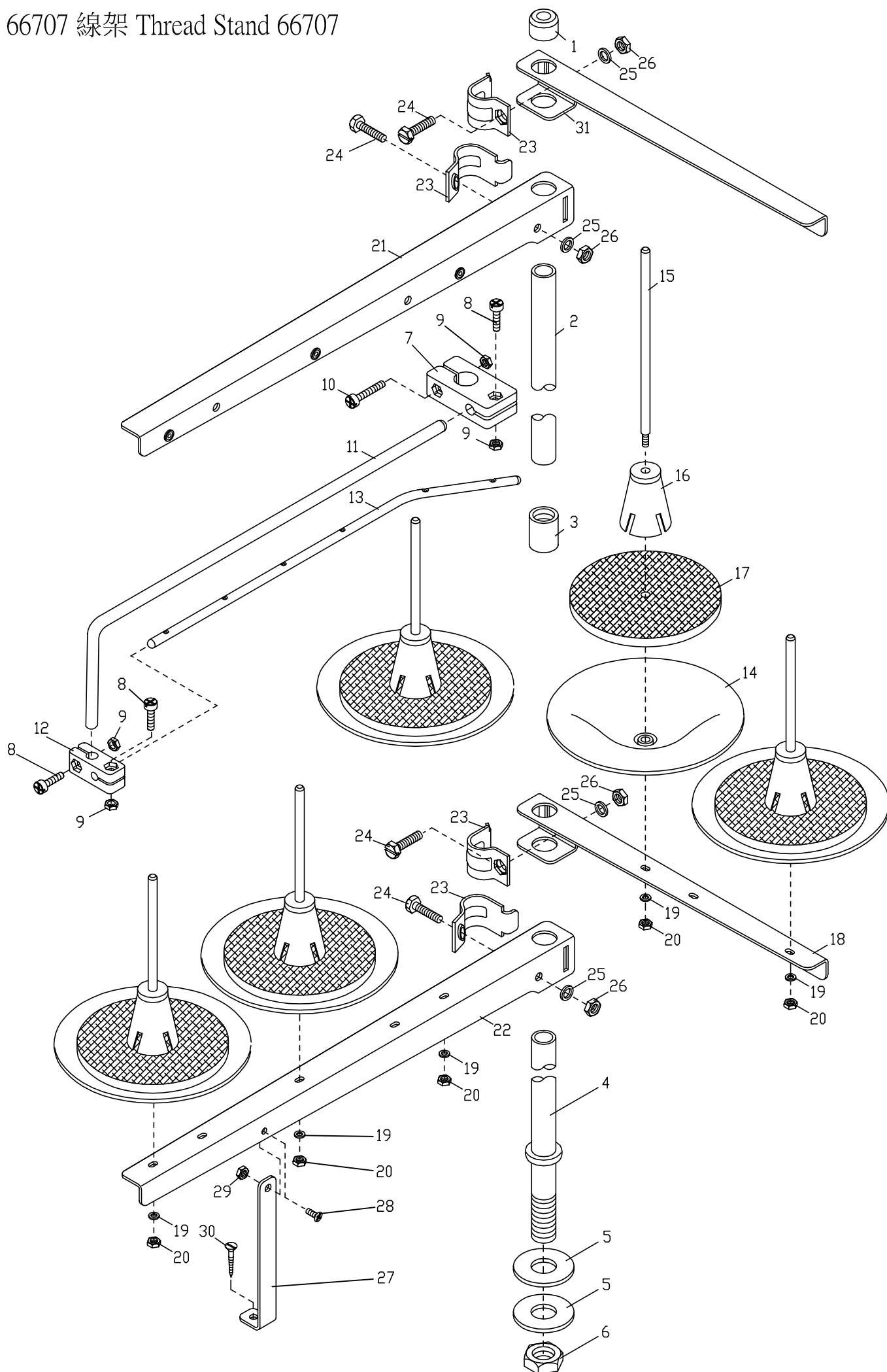
16. FTU7011 工具及附件 Accesseries For FTU7011



16. FTU7011 工具及附件 Accesseries For FTU7011

序號 Ref. No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt.Req.
*1	-----	控制箱組 Control Box Asm. -----	1
2	90OR030	油環 Oil Rin -----	1
3	66840	穿線鋼絲 Threading Bar -----	1
4	2100001521	過濾器 Oil Filter -----	1
5	66722	漏斗 Oil Funnel -----	1
6	66848	防塵罩 Mechine Cover -----	1
7	66721	油壺 Oiler -----	1
8	66720	油壺 Oiler -----	1
9	66715	油罐 Oil Container -----	1
10	66636	六角扳手 Spanner 3MM -----	1
11	66637	六角扳手 Spanner 4MM -----	1
12	66612	梅花扳手 Wrench 10MM -----	1
13	66613	開口扳手 Wrench 7/8MM -----	1
14	66690	鑷子 Tweezer -----	1
15	66725-11-5	備用針 Retainer Needle -----	1
16	-----	-----	-
17	66671	木柄一字起子 Wooden Handle Flat Screw Driver -----	1
18	66639	六角板手 Spanner 1.5MM -----	1
19	66667	小起子 Screw Driver (Small) -----	1
20	2200001620	護目鏡座 Safety Plate Support -----	1
21	2284111621	護目鏡架 Safety Plate Holder -----	1
22	2200001622	護目鏡 Safety Plate -----	1
23	8MC06401008E	螺絲 Screw (CT0832 M6-1*9.5) -----	2
24	8SB36400810E	螺絲 Screw (CT1624 9/64"-40*7.7) -----	1
25	8SA36400306A	螺帽 Nut (K09-09 9/64"-40*3) -----	1
26	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4) -----	2
27	2200000228	墊圈 Washer -----	1
28	66857	左導模 Fabric Guide (L) -----	1
29	66858	右導模 Fabric Guide (R) -----	1
30	66451	貼紙 Paster -----	1
31	66831	工具袋 Tools Bag -----	1
32	228411A1632	護目鏡組 Safety Plate Asm.-----	1
33	66200	保證書 Guarautee -----	1
34	FT6301-2G-13-05	零件冊 Parts List-----	1
35	FT62M1-6-13-05	使用說明書 Instruction Manual-----	1

17. 66707 線架 Thread Stand 66707

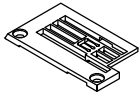
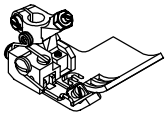
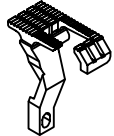
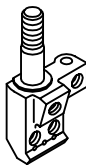
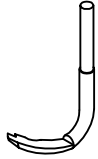
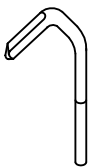


17. 66707 線架 Thread Stand 66707

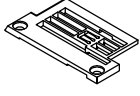
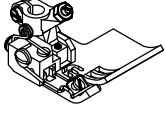
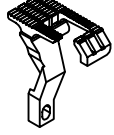
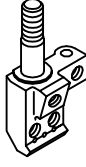
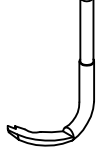
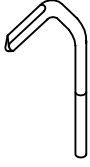
序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	667051	柱帽 Rod Cup -----	1
2	667052	上柱 Upper Thread Stand Rod -----	1
3	667053	接頭 Joint -----	1
4	667054	下柱 Lower Thread Stand Rod -----	1
5	667055	墊圈 Washer -----	2
6	667056	螺帽 Nut -----	1
7	667057	接頭 Bracket -----	1
8	667058	螺絲 Screw -----	3
9	667059	螺帽 Nut -----	4
10	6670510	螺絲 Screw -----	1
11	6670511	旋臂 Arm -----	1
12	6670512	接頭 Bracket -----	1
13	6670513	導線桿 Thread Guide -----	1
14	6670514	線盤 Spool Set for SH6005 -----	5
15	6670515	線盤軸 Spool Pin -----	5
16	6670516	定心錐 Spool Retaining Fig -----	5
17	6670517	緩衝墊 Seat -----	5
18	667061	線盤座 Spool Set Bracket -----	1
19	6670519	彈簧墊圈 Spring Washer -----	5
20	6670520	螺帽 Nut -----	5
21	6670521	導線臂 Thread Guide -----	1
22	6670522	線盤座 Spool Set Bracket -----	1
23	6670523	夾板 Clamp -----	4
24	6670524	螺絲 Screw -----	4
25	6670525	彈簧墊圈 Spring Washer -----	4
26	6670526	螺帽 Nut -----	4
27	6670527	撐桿 Support Rod -----	1
28	6670528	螺絲 Screw -----	1
29	6670529	螺帽 Nut -----	1
30	6670530	木螺絲 Wood Screw -----	1
31	6670531	導線 Thread Guide -----	1

FTU7003-0-0 □□□M
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FTU7003 GAUGE PARTS LIST

Main Parts 更換零件 針距 Needle m.m												
3	4.8	5228TP03480	5228PFT03480	5228FD03560	5221DF03563	5228DGT03560	5220NC00485	5228SLT00560	5221LL00561	5221NG00561	5221NG00562	UY128GAS # 11
3	5.6	5228TP03560	5228PFT03560	5228FD03560	5221DF03563		5227NC00560	5228SLT00560	5221LL00561	5221NG00561	5221NG00562	
3	6.4	5228TP03640	5228PFT03640	5228FD03560	5221DF03563		5227NC00640	5228SLT00560	5221LL00561	5221NG00561	5221NG00562	

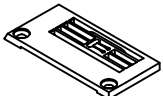
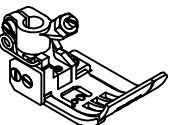
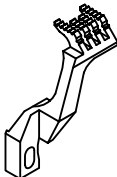
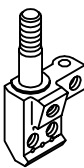
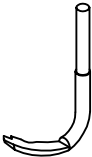
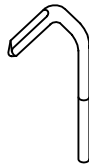
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Main Parts 更換零件 針距 Needle m.m												
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3	6.4	5228TP03641	5228PFT03640	5228FD03560	5221DF03563		5227NC00640	5228SLT00560	5221LL00561	5221NG00561	5221NG00562	

FTU7003/FTU7011 GAUGE PARTS LIST

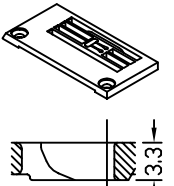
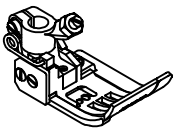
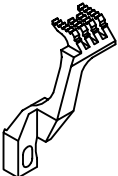
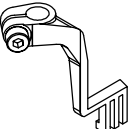
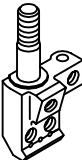
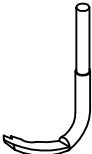
Main Parts 更換零件												針距 m.m
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FTU7011-0-0 M
FTU7011-0- M

Main Parts 更換零件	針數 Needle	針距 m.m											
			Throat plate 針鉋	Presser foot asm 壓腳	Main feed dog 主送布齒	Diff feed dog 副送布齒	Top feed dog 上送布齒	Needle clamp 針留	Upper looper 上結線鉤	Lower looper 下結線鉤	Needle guide 前導針	Needle guide 後導針	Needle 針
2	4.0	5222TP00401	5227PFT00402	5221FD00567	5221DF00563	5228DGT00560	5220NC00400	5228SLT00560	5221LL00561	5221NG00561	5221NG00562	UY128GAS # 11	
3	4.8	5220TP00484	5227PFT00482	5221FD00567	5221DF00563		5220NC00485	5228SLT00560	5221LL00561	5221NG00561	5221NG00562		
3	5.6	5220TP00564	5227PFT00562	5221FD00567	5221DF00563		5227NC00560	5228SLT00560	5221LL00561	5221NG00561	5221NG00562		
3	6.4	5220TP00642	5227PFT00642	5221FD00646	5221DF00643		5227NC00640	5228SLT00560	5221LL00561	5221NG00561	5221NG00562		

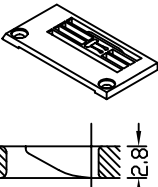
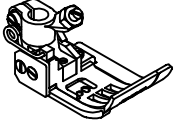
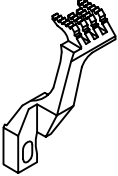
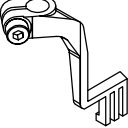
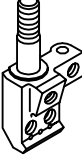
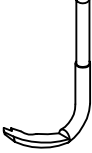
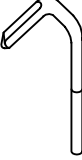
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FTU7011 GAUGE PARTS LIST

Main Parts 更換零件 針數 Needle	針距 m.m	 Throat plate 針板	 Presser foot asm 壓腳	 Main feed dog 主送布齒	 Diff feed dog 副送布齒	 Top feed dog 上送布齒	 Needle clamp 針留	 Upper looper 上結線鉤	 Lower looper 下結線鉤	 Needle guide 前導針	 Needle guide 後導針	 Needle 針
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3	6.4	5220TP00644	5227PFT00642	5221FD00646	5221DF00643		5227NC00640	5228SLT00560	5221LL00561	5221NG00561	5221NG00562	

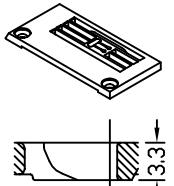
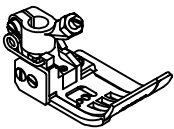
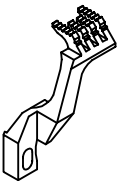
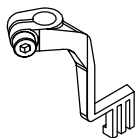
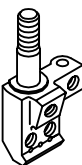
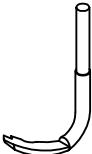
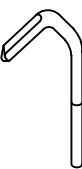
-37-

FTU7011-0-0□□□W
FTU7011-0-□□□W

Main Parts 更換零件 針數 Needle	針距 m.m	 Throat plate 針板	 Presser foot asm 壓腳	 Main feed dog 主送布齒	 Diff feed dog 副送布齒	 Top feed dog 上送布齒	 Needle clamp 針留	 Upper looper 上結線鉤	 Lower looper 下結線鉤	 Needle guide 前導針	 Needle guide 後導針	 Needle 針
3	5.6	5220TP00568	5227PFT00562	5221FD00567	5221DF00563	5228DGT00560	5227NC00560	5228SLT00560	5221LL00561	5221NG00561	5221NG00562	UY128GAS # 11
3	6.4	5220TP00646	5227PFT00642	5221FD00646	5221DF00643		5227NC00640	5228SLT00560	5221LL00561	5221NG00561	5221NG00562	

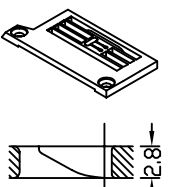
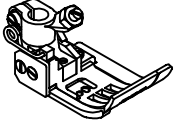
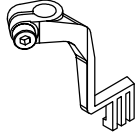
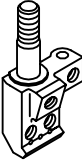
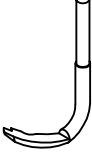
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FTU7011-0-□□□L

FTU7011 GAUGE PARTS LIST

Main Parts 更換零件 針數 Needle	針距 m.m	 Throat plate 針板	 Presser foot asm 壓腳	 Main feed dog 主送布齒	 Diff feed dog 副送布齒	 Top feed dog 上送布齒	 Needle clamp 針留	 Upper looper 上結線鉤	 Lower looper 下結線鉤	 Needle guide 前導針	 Needle guide 後導針	 Needle 針
2	4.0	5222TP00402	5227PFT00402	5221FD00567	5221DF00563	5228DGT00560	5220NC00400	5228SLT00560	5221LL00561	5221NG00561	5221NG00562	UY128GAS # 11
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3	6.4	5222TP00640	5227PFT00642	5221FD00646	5221DF00643		5227NC00640	5228SLT00560	5221LL00561	5221NG00561	5221NG00562	

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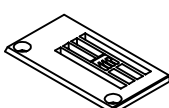
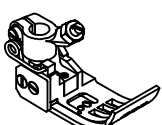
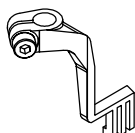
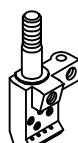
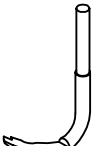
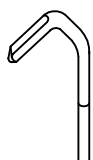
FTU7011-0-□□□M /KI002

Main Parts 更換零件 針數 Needle	針距 m.m	 Throat plate 針板	 Presser foot asm 壓腳	 Main feed dog 主送布齒	 Diff feed dog 副送布齒	 Top feed dog 上送布齒	 Needle clamp 針留	 Upper looper 上結線鉤	 Lower looper 下結線鉤	 Needle guide 前導針	 Needle guide 後導針	 Needle 針
3	5.6	5222TP00569	5227PFT00562	5221FD00567	5221DF00563	5228DGT00560	5227NC00560	5228SLT00560	5221LL00561	5221NG00561	5221NG00562	UY128GAS # 11
3	6.4	5222TP00647	5227PFT00642	5221FD00646	5221DF00643		5227NC00640	5228SLT00560	5221LL00561	5221NG00561	5221NG00562	

*OPTION-MAKE TO ORDER

FTU7060/FTU7200 GAUGE PARTS LIST

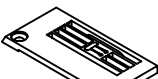
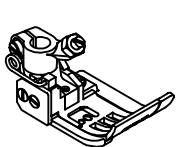
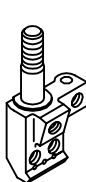
FTU7060-0-4□□M

Main Parts 更換零件	針距 m.m											
		Throat plate 針板	Presser foot asm 壓腳	Main feed dog 主送布齒	Diff feed dog 副送布齒	Top feed dog 上送布齒	Needle clamp 針留	Upper looper 上結線鉤	Lower looper 下結線鉤	Needle guide 前導針	Needle guide 後導針	Needle 針
4	6.0	5227TP60600	5227PFT60600	5221FD00646	5221DF00643	5228DGT00560	5228NC60601	5228SLT00560	5221LL00561	5221NG00561	5221NG00562	MY1014B # 11
				5221DG00221								

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FTU7200-0-0 □□□H

FTU7200-0-□□□H

Main Parts 更換零件 針數 Needle	針距 m.m											
		Throat plate 針板	Presser foot asm 壓腳	Main feed dog 主送布齒	Diff feed dog 副送布齒	Top feed dog 上送布齒	Needle clamp 針留	Upper looper 上結線鉤	Lower looper 下結線鉤	Needle guide 前導針	Needle guide 後導針	Needle 針
3	5.6	5220TP00567	5227PFT00562	5221FD00568	5221DF00561	5228DGT00560	5227NC00560	5228SLT00560	5221LL00561	5221NG00561	5221NG00562	UY128GAS # 14
				5221DG00161								
3	6.4	5220TP00645	5227PFT00642	5221FD00568	5221DF00561		5227NC00640	5228SLT00560	5221LL00561	5221NG00561	5221NG00562	
				5221DG00161								



NTD7701
4-Needle, 6-Thread Flat-Seamer,
Feed-Off-The-Arm Machine



MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device \ Elastic hemmer)



UHU9304/TR025
Automatic chain cutter device direct-drive
cylinder bed top feed overlock fitted with
labor-saving rib folder



CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



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CHING CHI MACHINE CO., LTD
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